

L7 Drive

LS Mecapion's L7 Series

will be the best partner for your future vision.

Your reasonable selection for Total Solution



Moving towards tomorrow 

The World Class Leader in Automation System

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INDUSTRIAL L7 SERIES SYSTEM

Characteristics of L7 Series

Compact Size

Capacity	400W 44% Down Size			1kW 46% Down Size			3.5kW 62% Down Size		
	Series	L7	VS	Competitor	L7	VS	Competitor	L7	VS
L [mm]	38	80	40	58	88	60	88	137	90
W [mm]	169	187	168	169	210	168	169	256	168
H [mm]	173	132	170	198	195	195	198	225	195

Compared with VS Drive

Max
52%
Slim

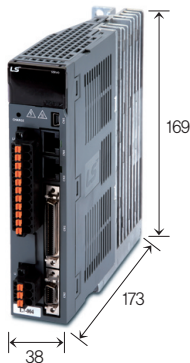
Compared with competitor's drive

Max
5%
Slim

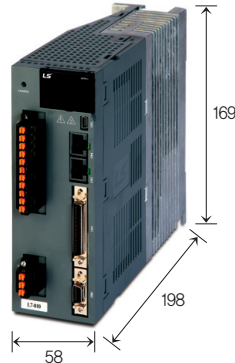
The Minimized Width to 38mm!!! (400W)

– Downsize Machine with Compact and Slim Design

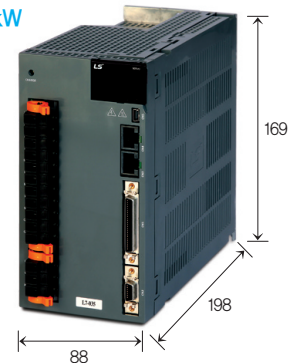
400W



1kW



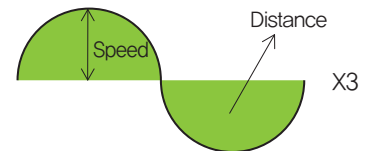
3.5kW



Easy to USE

Easy Gain Tuning with Automatic Inertia Estimating Function

- Quick & Accurate Inertia Estimating
- Off-Line Tuning
- Parameter for Estimation(Speed & Distance)



Encoder with Bi-Directional High Speed Serial Communication

- Automatic Identification(Motor ID / Encoder Pulse)
- BiSS protocol
- Easy Wiring(15 Encoder wires → 7 Encoder wires) and Anti-External Noise

BiSS
INTERFACE

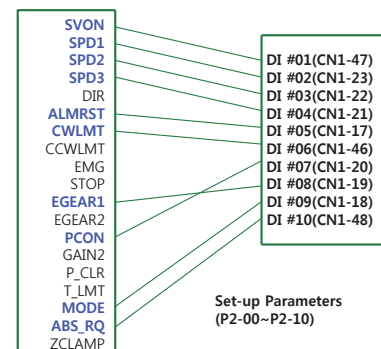
Characteristics of L7 Series

● Easy Setting with Built-in Panel Operator

- 4 Built-in Operation Key(UP, DOWN, MODE/LEFT, SET/RIGHT)
- Eidetic & Convenient Parameter and Menu Editing
 - : According to Key State and Parameter type, Easy Editing
- Parameter consists of Status Monitoring(St), Parameter Setting(P0~P4), Function(Cn)
- Monitoring Function for Many States and Variables
 - : United State Display(St-00), Input Pulse Frequency(St-06), Operation Over Load Factor(St-09), Regenerative Over Load Factor(St-13), Mechanical Angle(St-17), Drive Internal Temperature(St-19)
- Grouping of Parameter(P0-XX~P4-XX)
 - : P0(System Configuration), P1(Control), P2(Input/Output), P3(Speed Mode), P4(Position Mode)
- Various Functions and Adjusting(Cn-XX)
 - : Automatic Inertia Estimating Function(Cn-05), Analog Input Adjusting(Cn-10~13), Manual JOG Operation(Cn-00), Forced Input/Output Function(Cn-07, Cn-08)

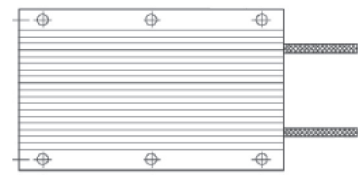
● Many I/O Contacts and Various Functions

- Digital Input(10 contacts, 19 functions)
 - : SV_ON, SPD1/2/3, DIR, A_RST, CWLMT, CCWLMT, EMERGENCY, STOP, EGEAR1/2, PCON, GAIN2, P_CLR, T_LMT, MODE, ABS_RQ, ZCLAMP
- Digital Output : 5 Contacts + Alarm Code(3 contacts, 9 functions)
 - : ALARM, RDY, ZSPD, BRAKE, INPOS, INSPD, T_LMT, V_LMT, WARN
- Versatile I/O Assignment by Parameter Including contact level(A/B) setting
- Forced I/O Function for Easy I/O Setting
- Analog Input Contacts : 2 contacts(Speed, Torque)
- Analog Monitoring Output : 2 contacts(12Bit)



● Regeneration Brake Resistor

- Built-in Drive for User's Convenience
- Connection of External Installation(Optional) Available
- The adoption of reinforced protect algorithm



● Plug-in Type Power Connector

- Easy Wiring(Up to 3,5kW Model)



● 400V(High Voltage) Servo

- Convenient Wiring by Using Same Voltage for Main Power and Control Power
- 1Phase 380 ~ 480Vac

Characteristics of L7 Series

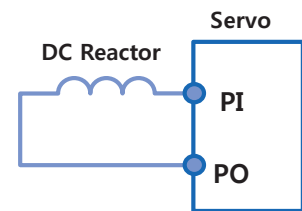
Reliability

● Increased Durability of Main Capacitor

- Long Life Type Capacitor(2.5 times longer than previous one)

● Convenient DC Reactor

- Providing Power Connection for the Connection of DC-Link Terminal
- Compact Size and Easy Wiring(Compared with 3 phase AC Reactor)
- Providing Connection for DC Input(PI, N)



● Safe "Off" Function with Detecting Control Power "Off"

● CE, RoHS Certificated(Planned : 2012, 2Q)

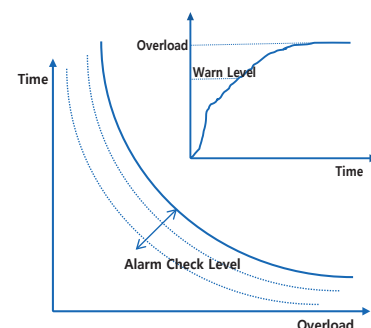


● Upgraded Protection Function(I)

- Triple Protection Functions for Power Module
 - : IPM Fault, CL Detecting, Over Current Detecting with S/W
- Main Power Mis-wiring Detecting Function
 - : Selecting 3 Phase or Single Phase, and Alarm or Warn is available
- Protecting Overheating with Thermal Sensor in the Drive and Motor
- Alarm Code Grouping and Exclusive Output Contacts(AL00, AL01, AL02)
- Warn Function(Digital Output WARN Output is Available)
 - : Mis-wiring of Power, Low voltage for Encoder Battery, Over Speed Command, Over Torque Command, Over Load, Mis-matched motor and drive

● Upgrade Protection Function(II)

- Detecting Function for Accumulated Over Load of Regenerative Resistor
 - : Protect algorithm is provided with embedded resistor characteristic
 - : Protection by Capacity(P0-11) and Resistance(P0-10)
 - : Providing De-rating Factor for radiant heat
- Available Continuous Overload Capacity Setting as followed Operating Condition
 - : Protections with Capacity of I²T(Protect with separated Overload table at Stall & Operation)
 - : Set Overload check level(P0-12)
 - : Setting Warn signal output Level is available(P0-13)



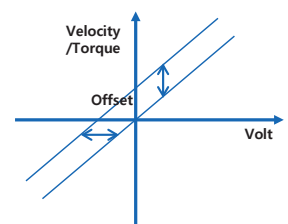
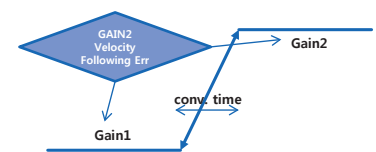
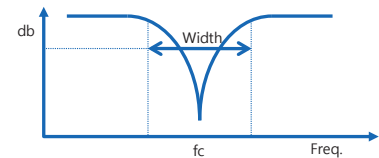
Characteristics of L7 Series

High Performance

- **High Resolution Serial type Encoder(16bit, 19bit, 21bit)**
 - Accurate Position Control and Improved Stability at Low Speed
- **Stable Low Speed Operation with Accurate Speed Check**
 - Stable Measurement at Low Speed
- **Absolute Encoder(Multi-turn)**
 - Origin Function is not needed
- **Improved Speed Response Frequency**
 - About 1kHz
 - Reduced Positioning Time

Intelligent Control

- **Notch Filter for Resonance Control**
 - Available Setting Frequency(P1-18) and Width(P1-19)
- **Various Gain Switching Mode for Improved Control Functions**
 - Auto Switching Function for P/PI can reduce overshooting at Accel/Decel time
 - : Switching by Torque, Speed and Accel/Decel command, Position Error is available
 - Various Gain1 ↔ Gain2 Switching Mode is provided
 - : Switching as followed Input Gain2, ZSPD, INPOS condition
 - Smooth Gain Switching with Setting Switching Time(P1-16)
- **Various Dynamic Brake Control Mode**
 - Setting Mode [at Stop] or [after Stop]
 - : Hold after DB STOP, Release after DB STOP, Hold after Free-run, Release after Free-run
- **Improved Adjusting Function for Analog Input**
 - Auto Adjusting for Speed Command(Cn-10)
 - Auto Adjusting for Torque Command(Cn-11)
 - Manual Adjusting for Speed Command(Cn-12)
 - Manual Adjusting for Torque Command(Cn-13)
- **Providing Trapezoid & S-Curve type Accel/Decel Pattern**



INDUSTRIAL L7 SERIES SYSTEM

Characteristics of L7 Series

■ Motion Network Type(EtherCAT) – L7N Series

● High Performance

- High speed, Real-time capability and Synchronization mechanism

● Open Network

- Global open protocol(> 1600 world wide members)

● Cost Effective

- Standard Ethernet Cabling+Connectors, Less implementation efforts for master and slave

● Easy to Use

- Versatile topology, Diagnostics

● L7 Drive with Built-in EtherCAT Interface

- 100BASE-TX(100Mbps) ethernet based real-time communication
- Support CiA402(IEC61800-7) drive profile • Interoperability
- Max. 100m between nodes • Have a precise synchronization mechanism($\ll 1\mu s$)
- Freely settable process data length and mapping
- Four status indication LEDs(L/A0, L/A1, RUN, ERR)
- Standard RJ45 connector and cabling(CAT5)
- Have intrinsic functions of L7S series(same size) • Support various homing modes
- Support full-closed control(2012' 4Q planned)

● Support various operation modes

- CSP, CSV, CST, PP, PV, PT, HM, IP

● Safe Torque Off function

- Forced torque off by HWBB signals without intervention of μP and FPGA(ASIC), International standard(IEC61508))

● Versatile I/O assignment by parameters

- 6 inputs, 4 outputs

● High speed position capture function

- Touch probe function(PROBE1, PROBE2)

● Provide specialized commissioning tools by LSIS's XGT PLC

- Tune inertia ratio, velocity/position gains, gain conversion configuration

● Have conformity of EtherCAT device

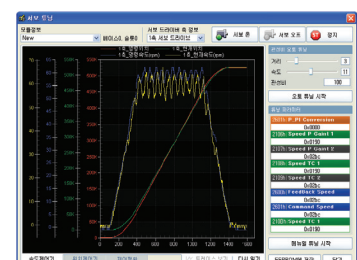
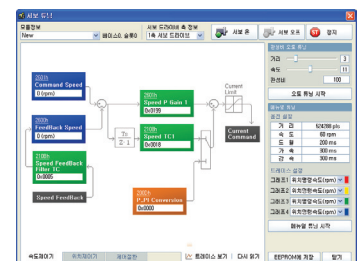
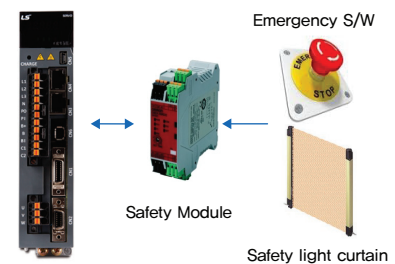
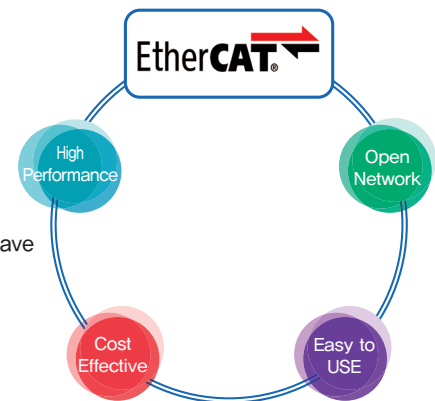
- In-house test using CTT(Conformance Test Tool)

● Support scaling objects for position, velocity and acceleration

- Numerator and denominator

● Provide Gain Tuning Tools and Commissioning Packages

- Automatic inertia tuning and PI gains • Gain conversion setting
- Manual fine gain tuning tool • Object save and initialization function
- Alarm history function(recently issued 20 alarm codes)



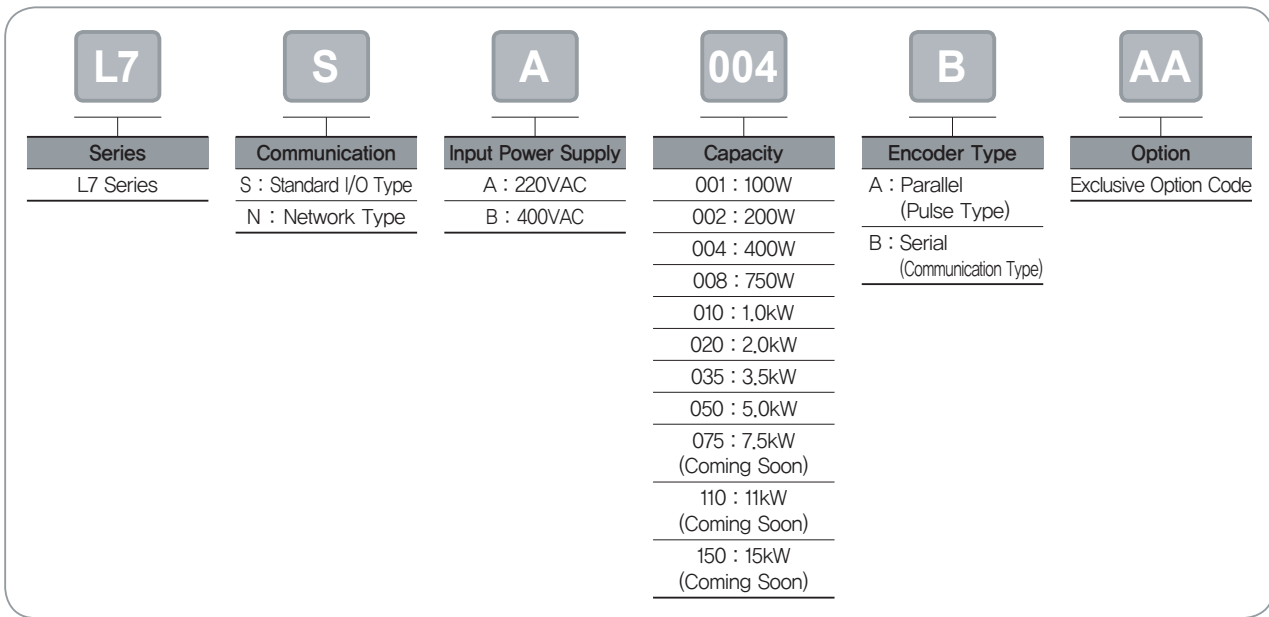
L7 Servo Drive & Motor



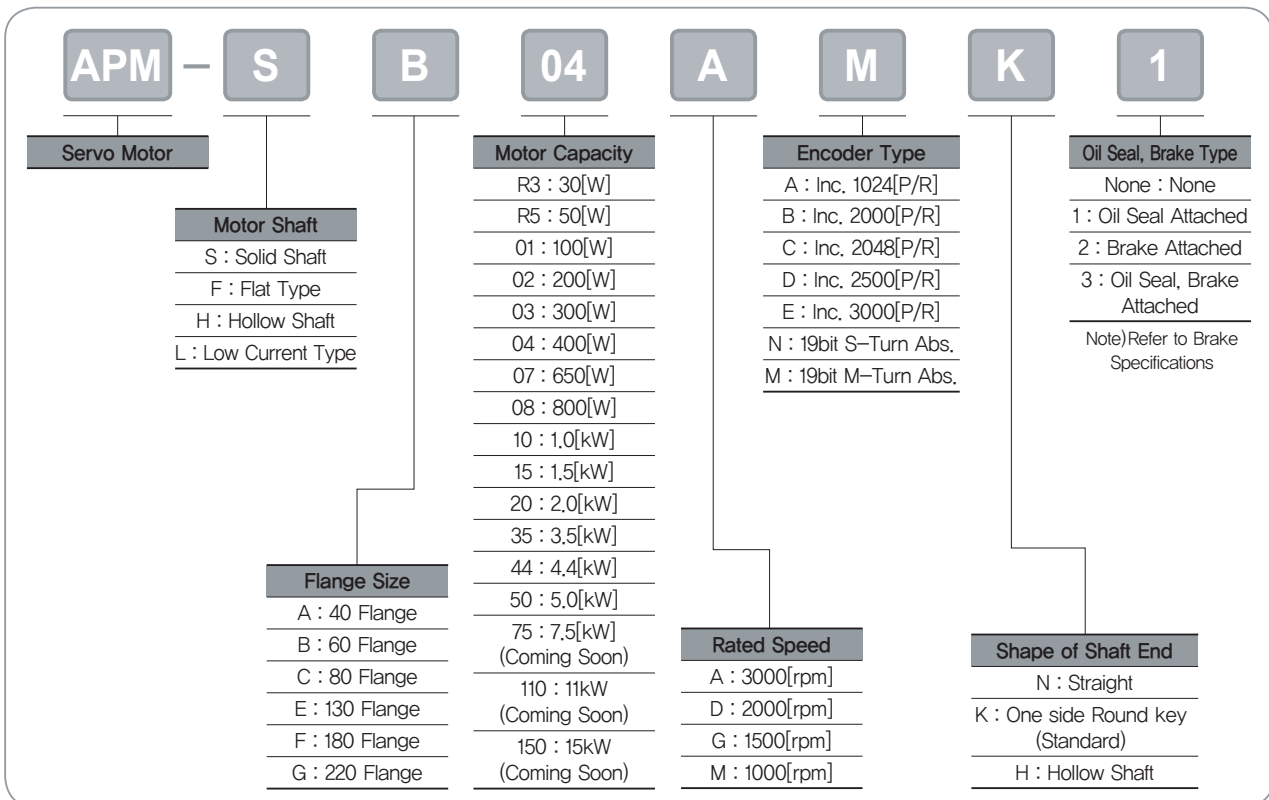
INDUSTRIAL L7 SERIES SYSTEM

Servo Motor & Drive Designations

Servo Drive Designation



Servo Motor Designation



Servo Motor & Drive Designations

Servo Motor & Drive Selection Table

● APM-F Series Selection

Rated Speed (rpm)	Max. Speed (rpm)	Flange Size	Motor (APM)	Drive	Encoder Type	IP Grade
3,000	5,000	□60	FB01A	L7□A001	*19Bit Serial Abs	IP65
		□60	FB02A	L7□A002		
		□60	FB04A	L7□A004		
		□80	FC04A	L7□A004		
		□80	FC06A	L7□A008		
		□80	FC08A	L7□A008		
		□80	FC10A	L7□A010		
		□130	FE09A	L7□A010		
		□130	FE15A	L7□A020		
		□130	FE22A	L7□A020		
		□130	FE30A	L7□A035		
		□180	FF30A	L7□A035		
		□180	FF50A	L7□A050		
2,000	3,000	□80	FC03D	L7□A004		
		□80	FC05D	L7□A008		
		□80	FC06D	L7□A008		
		□80	FC07D	L7□A008		
		□180	FE06D	L7□A008		
		□180	FE11D	L7□A010		
		□180	FE16D	L7□A020		
		□180	FE22D	L7□A020		
		□180	FF22D	L7□A020		
		□180	FF35D	L7□A035		
		□180	FF55D	L7□A050		
		□180	FF75D	L7□A075		
		□220	FG22D	L7□A020		
		□220	FG35D	L7□A035		
		1,500	3,000	□130		
□130	FE09G			L7□A010		
□130	FE13G			L7□A020		
□130	FE17G			L7□A020		
□180	FF20G			L7□A020		
□180	FF30G			L7□A035		
□180	FF44G			L7□A050		
□180	FF60G			L7□A075		
□180	FF75G			L7□A075		
□220	FG20G			L7□A020		
□220	FG30G			L7□A035		
□220	FG44G			L7□A050		
1,000	2,000			□130		
		□130	FE06M	L7□A008		
		□130	FE09M	L7□A010		
		□130	FE12M	L7□A020		
		□180	FF12M	L7□A020		
		□180	FF20M	L7□A020		
		□180	FF30M	L7□A035		
		□180	FF44M	L7□A050		
		□220	FG12M	L7□A020		
		□220	FG20M	L7□A020		
		□220	FG30M	L7□A035		
		□220	FG44M	L7□A050		

Note) L7□A075 Servo Drive is Coming soon.

INDUSTRIAL L7 SERIES SYSTEM

Servo Motor & Drive Designations

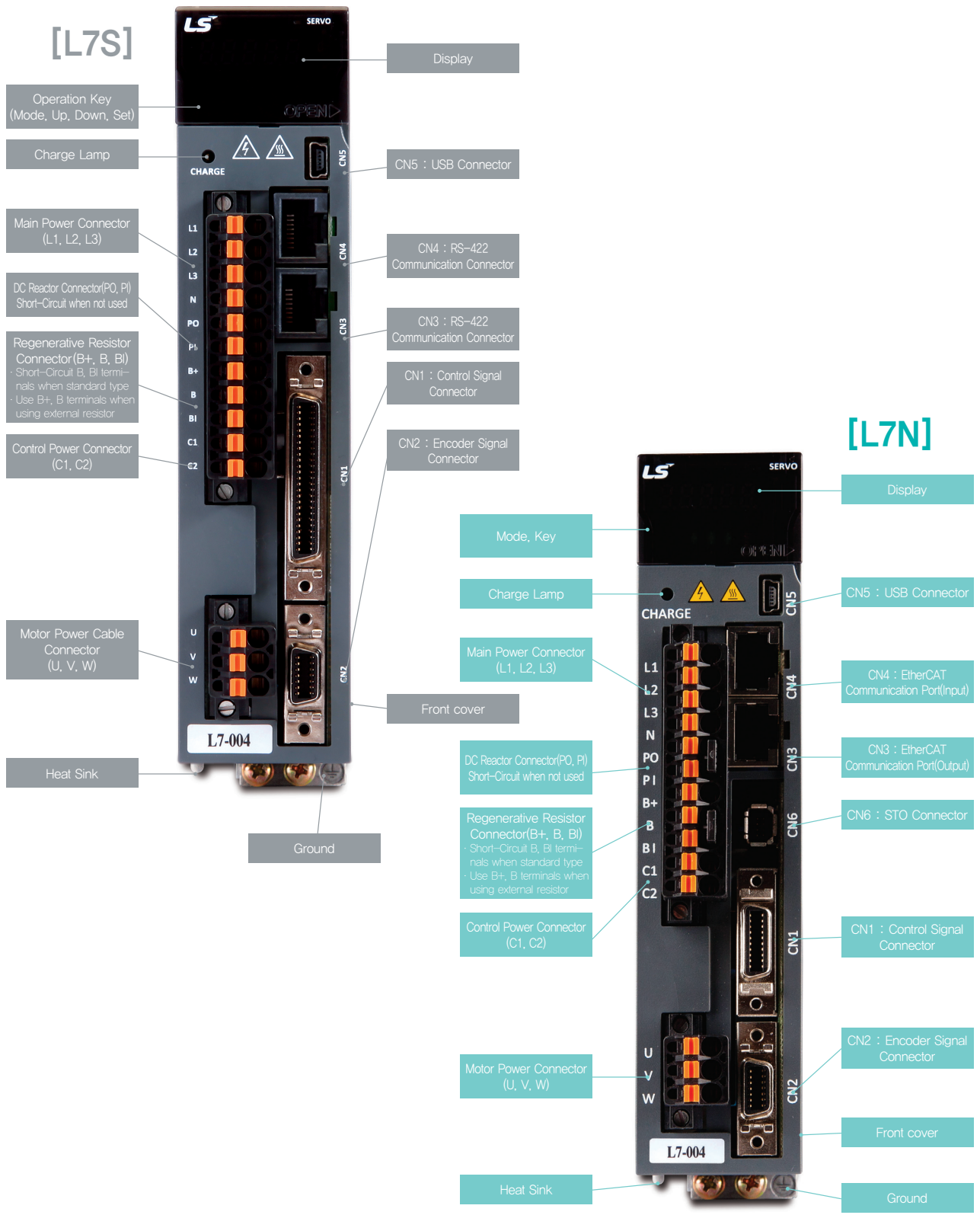
Servo Motor & Drive Selection Table

● APM-S Series Selection

Rated Speed (rpm)	Max. Speed (rpm)	Flange Size	Motor (APM)	Drive	Encoder Type	IP Grade			
					Parallel Type				
3,000	5,000	<input type="checkbox"/> 40	SAR3A	L7 <input type="checkbox"/> A001	*2,048 P/R	IP65			
		<input type="checkbox"/> 40	SAR5A	L7 <input type="checkbox"/> A001					
		<input type="checkbox"/> 40	SA01A	L7 <input type="checkbox"/> A001					
		<input type="checkbox"/> 40	SA015A	L7 <input type="checkbox"/> A002					
		<input type="checkbox"/> 60	SB01A	L7 <input type="checkbox"/> A002					
		<input type="checkbox"/> 60	SB02A	L7 <input type="checkbox"/> A002					
		<input type="checkbox"/> 60	SB04A	L7 <input type="checkbox"/> A004					
		<input type="checkbox"/> 80	SC04A	L7 <input type="checkbox"/> A004					
		<input type="checkbox"/> 80	SC06A	L7 <input type="checkbox"/> A008					
		<input type="checkbox"/> 80	SC08A	L7 <input type="checkbox"/> A008					
		<input type="checkbox"/> 80	SC10A	L7 <input type="checkbox"/> A010					
		<input type="checkbox"/> 130	SE09A	L7 <input type="checkbox"/> A008					
		<input type="checkbox"/> 130	SE15A	L7 <input type="checkbox"/> A020					
		<input type="checkbox"/> 130	SE22A	L7 <input type="checkbox"/> A020					
		<input type="checkbox"/> 130	SE30A	L7 <input type="checkbox"/> A035					
		<input type="checkbox"/> 180	SF30A	L7 <input type="checkbox"/> A035					
		<input type="checkbox"/> 180	SF50A	L7 <input type="checkbox"/> A050					
		2,000	3,000	<input type="checkbox"/> 80			SC03D	L7 <input type="checkbox"/> A004	*3,000 P/R
<input type="checkbox"/> 80	SC05D			L7 <input type="checkbox"/> A008					
<input type="checkbox"/> 80	SC06D			L7 <input type="checkbox"/> A008					
<input type="checkbox"/> 80	SC07D			L7 <input type="checkbox"/> A008					
<input type="checkbox"/> 130	SE06D			L7 <input type="checkbox"/> A008					
<input type="checkbox"/> 130	SE11D			L7 <input type="checkbox"/> A010					
<input type="checkbox"/> 130	SE16D			L7 <input type="checkbox"/> A020					
<input type="checkbox"/> 130	SE22D			L7 <input type="checkbox"/> A020					
<input type="checkbox"/> 180	SF22D			L7 <input type="checkbox"/> A020					
<input type="checkbox"/> 180	LF35D			L7 <input type="checkbox"/> A035					
<input type="checkbox"/> 180	SF55D			L7 <input type="checkbox"/> A050					
2,500	<input type="checkbox"/> 180			SF75D	L7 <input type="checkbox"/> A075				
3,000	<input type="checkbox"/> 220		SG22D	L7 <input type="checkbox"/> A020					
	<input type="checkbox"/> 220		LG35D	L7 <input type="checkbox"/> A035					
2,500	<input type="checkbox"/> 220		SG55D	L7 <input type="checkbox"/> A050					
	<input type="checkbox"/> 220		SG75D	L7 <input type="checkbox"/> A075					
15,000	3,000		<input type="checkbox"/> 130	SE05G	L7 <input type="checkbox"/> A008	*3,000 P/R	IP65		
			<input type="checkbox"/> 130	SE09G	L7 <input type="checkbox"/> A010				
		<input type="checkbox"/> 130	SE13G	L7 <input type="checkbox"/> A020					
		<input type="checkbox"/> 130	SE17G	L7 <input type="checkbox"/> A020					
		<input type="checkbox"/> 180	SF20G	L7 <input type="checkbox"/> A035					
		<input type="checkbox"/> 180	LF30G	L7 <input type="checkbox"/> A035					
	2,500	<input type="checkbox"/> 180	SF44G	L7 <input type="checkbox"/> A050					
		<input type="checkbox"/> 180	SF60G	L7 <input type="checkbox"/> A075					
	3,000	<input type="checkbox"/> 220	SG20G	L7 <input type="checkbox"/> A020					
		<input type="checkbox"/> 220	LG30G	L7 <input type="checkbox"/> A035					
	2,500	<input type="checkbox"/> 220	SG44G	L7 <input type="checkbox"/> A050					
		<input type="checkbox"/> 220	SG60G	L7 <input type="checkbox"/> A075					
1,000	2,000	<input type="checkbox"/> 130	SE03M	L7 <input type="checkbox"/> A004	*3,000 P/R	IP65			
		<input type="checkbox"/> 130	SE06M	L7 <input type="checkbox"/> A008					
		<input type="checkbox"/> 130	SE09M	L7 <input type="checkbox"/> A010					
		<input type="checkbox"/> 130	SE12M	L7 <input type="checkbox"/> A020					
		<input type="checkbox"/> 180	SF12M	L7 <input type="checkbox"/> A020					
		<input type="checkbox"/> 180	SF20M	L7 <input type="checkbox"/> A035					
		<input type="checkbox"/> 180	LF30M	L7 <input type="checkbox"/> A035					
		<input type="checkbox"/> 180	SF44M	L7 <input type="checkbox"/> A050					
		<input type="checkbox"/> 220	SG12M	L7 <input type="checkbox"/> A020					
		<input type="checkbox"/> 220	SG20M	L7 <input type="checkbox"/> A035					
		<input type="checkbox"/> 220	LG30M	L7 <input type="checkbox"/> A035					
		<input type="checkbox"/> 220	SG44M	L7 <input type="checkbox"/> A050					
<input type="checkbox"/> 220	SG60M	L7 <input type="checkbox"/> A075							
3,000	3,500	<input type="checkbox"/> 60	HB01A	L7 <input type="checkbox"/> A002	*1,024 P/R	IP55			
		<input type="checkbox"/> 60	HB02A	L7 <input type="checkbox"/> A002					
		<input type="checkbox"/> 60	HB04A	L7 <input type="checkbox"/> A004					
		<input type="checkbox"/> 130	HE09A	L7 <input type="checkbox"/> A008					
		<input type="checkbox"/> 130	HE15A	L7 <input type="checkbox"/> A020					
		<input type="checkbox"/> 130	HE30A	L7 <input type="checkbox"/> A035					
					*2,048 P/R				

Note) L7 A075 Servo Drive is Coming soon.

Identifying the Parts of L7



INDUSTRIAL L7 SERIES SYSTEM

L7S Product Features

Item		Model	L7SA001□	L7SA002□	L7SA004□	L7SA008□	L7SA010□	L7SA020□	L7SA035□	L7SA050□	
Input Power	Main Power Supply	3 Phase AC200 ~ 230[V](−15 ~ +10[%]), 50 ~ 60[Hz]									
	Control Power Supply	Single Phase AC200 ~ 230[V](−15 ~ +10[%]), 50 ~ 60[Hz]									
	Rated Current[A]	1.4	1.7	3.0	5.2	6.75	13.5	16.7	32		
	Peak Current[A]	4.2	5.1	9.0	15.6	20.25	40.5	50.1	96		
	Encoder Type	Quad. Type Incremental Line Driver Max 10000[P/R] Serial Type 19Bit									
Control Performance	Speed Control	Speed Control Range	Max. 1 : 5000								
		Frequency Response	Max. 1[kHz] or above(When using 19bit Serial Encoder)								
		Speed Command	DC−10[V]~+10[V](Reverse rotation in case of−voltage)								
		Accel/Decel Time	Linear or S−Shape Accel/Decel.(0~10,000[ms], Setting 1[ms] is possible)								
	Position Control	Speed Variation Ratio	±0.01[%] or less [at Load variation 0 ~ 100%] ±0.1[%] or less [at Temp. 25±10°C]								
		Input Frequency	1[Mpps], Line Driver / 200[kpps], Open Collector								
		Input Pulse Type	+Pulse, CW+CCW, A/B Phase								
	Torque Control	Electric Gear Ratio	Setting and selecting 4 digital electric gear ratio, Precise adjustment is possible								
		Torque Command	DC −10 ~ +10[V](Reverse rotation in case of − voltage)								
Speed Limit		DC 0 ~ +10[V], within ±1[%] of internal speed command									
Input/Output Signal	Analog Input	Repeatability	±1[%] or less								
		Input Range	DC −10 ~ +10[V]								
	Resolution	12[bit]									
	Digital Input	Total 10 Input Channels(assignment available) SVON, SPD1, SPD2, SPD3, ALMRST, DIR, CCWLIM, CWLIM, EMG, STOP, EGEAR1, EGEAR2, PCON, GAIN2, P_CLR, T_LMT, MODE, ABS_RQ, ZCLAMP Above 19 functions can be used selectively for assignment Signal can be set as positive logic or negative logic									
	Digital Output	Total 5 Channels(assignment available), 3 Channels(set as alarm code) ALARM, READY, ZSPD, BRAKE, INPOS, TLMT, VLMT, INSPD, WARN Above 9 outputs can be used selectively for assignment Signal can be set as positive logic or negative logic									
Communication	RS422	PC Software and RS422 Server are available									
	USB	Status monitoring, JOG operation, parameter upload/download are available with PC Software									
	Encoder	Compatible with Serial BiSS encoder, Parallel encoder									
	Encoder Output Type	Random pre−scale output by FPGA(Max. 6.4Mpps)									
Built-in Function	Dynamic Braking	Built-in type(operates when Servo alarm or Servo off)									
		Built-in type, and also external connection is available									
	Regenerative Braking	7 segments(5DIGIT)									
	Display	Loader([SET], [MODE], [UP], [DOWN] key)									
	Setting Function	Automatic gain tuning function, Z−phase detection, manual JOG operation, program JOG operation, analog−input auto Calibration function									
Additional Function	Overcurrent, overload, overvoltage, insufficient voltage, main power input problem, control power input problem, overspeed, motor cable, overheat(power module overheat, abnormal drive operation's temp), encoder problem, over−regenerative, sensor problem, communication problem										
Operation Environment	Protective Function	Overcurrent, overload, overvoltage, insufficient voltage, main power input problem, control power input problem, overspeed, motor cable, overheat(power module overheat, abnormal drive operation's temp), encoder problem, over−regenerative, sensor problem, communication problem									
		Temperature	0 ~ 50[°C]								
		Humidity	Below 90[%]RH(avoid dew−condensation)								
	Ambient Environment	Indoor, Avoid corrosive, inflammable gas or liquid, and electrically conductive dust.									

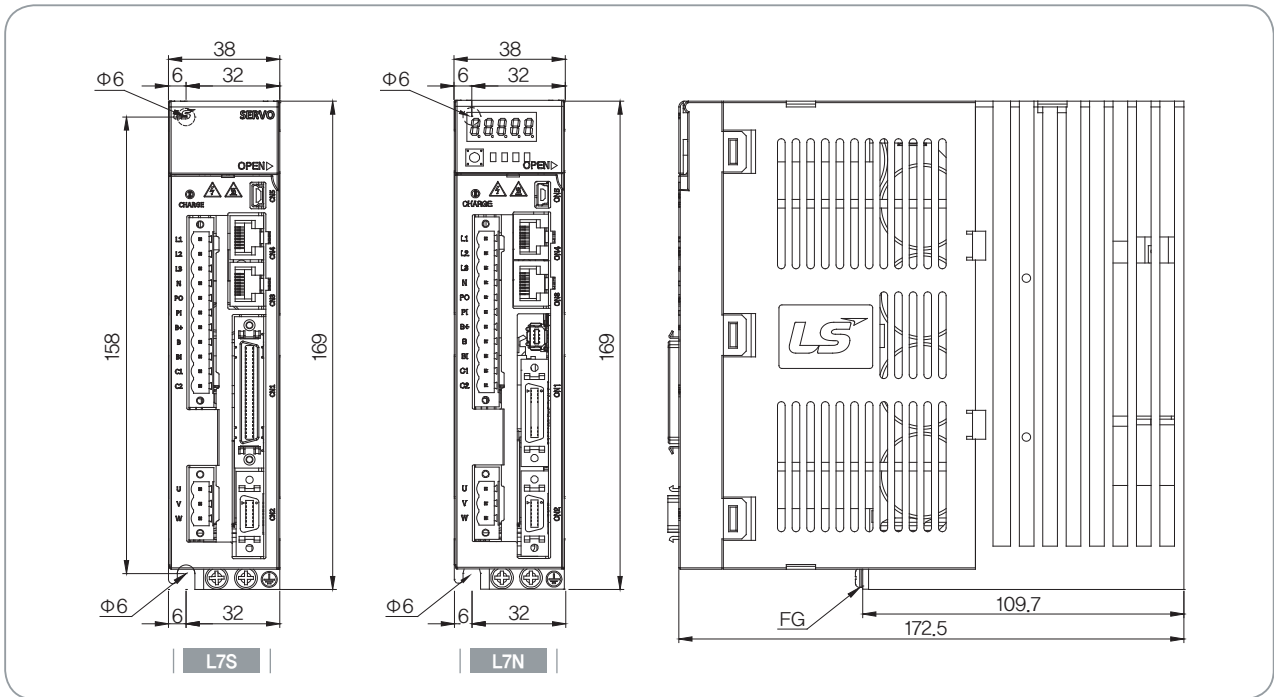
L7N Product Features

Item		Model	L7NA001B	L7NA002B	L7NA004B	L7NA008B	L7NA010B	L7NA020B	L7NA035B
Input Power	Main Power Supply	3-Phase AC200 ~ 230[V](-15 ~ +10[%]), 50 ~ 60[Hz]							
	Control Power Supply	Single Phase AC200 ~ 230[V](-15 ~ +10[%]), 50 ~ 60[Hz]							
Rated Current[A]		1.4	1.7	3.0	5.2	6.75	13.5	16.7	
Peak Current[A]		4.2	5.1	9.0	15.6	20.25	40.5	50.1	
Encoder Type		Serial 17Bit / 19Bit / 21Bit							
Control Performance	Speed Control Range	Maximum 1 : 5000							
	Frequency Response	Maximum 1[kHz]] or above(When the 19-bit Serial Encoder is applied)							
	Speed Command	DC-10[V]~+10[V](Reverse rotation in case of -voltage)							
	Speed Variation Ratio	±0.01[%] or lower(When the load changes between 0 and 100%) ±0.1[%] or less(Temperature of 25°C[±10])							
	Torque Control Repetition Accuracy	Within ±1%							
Supported Drive Modes (CiA402)		Profile Position Mode Profile Velocity Mode Profile Torque Mode Interpolated Position Mode Cyclic Synchronous Position Mode Cyclic Synchronous Velocity Mode Cyclic Synchronous Torque Mode Homing Mode							
Digital Input / Output	Digital Input	Total 6 input channels(allocable) PCON, GAIN2, ALMRST, HOME, P-OT, N-OT Above 6 functions can be used selectively for assignment. Signal can be set as positive logic or negative logic.							
	Touch Probe Input	There are 2 input channels. Provides rising and falling edge detection functions for each channel.							
	Digital Output	Total 4 channels (allocable) ALARM, READY, ZSPD, BRAKE, INPOS, INSPD, WARN Above 7 outputs can be used selectively for assignment. Signal can be set as positive logic or negative logic.							
Additional Communication	USB	Program download is available with USB Communication.							
Built-in Function	Dynamic Braking	Built-in type(operates when Servo alarm or Servo off)							
	Regenerative Braking	Built-in type, and also external connection is available							
	Display Function	7 segments(5DIGIT)							
	Self-Setting Function	The [MODE] key changes the content displayed in 7 segments.							
	Additional Function	Auto gain tuning function							
Operation Environment	Protective Function	Overcurrent, overload, overvoltage, insufficient voltage, main power input problem, control power input problem, overspeed, motor cable, overheat(power module overheat, abnormal drive operation's temp), encoder problem, over-regenerative, sensor problem, communication problem							
	Temperature	0 ~ 50[°C]							
	Humidity	Below 90[%]RH(avoid dew-condensation)							
Ambient Environment		Indoor, Avoid corrosive, inflammable gas or liquid, and electrically conductive dust.							

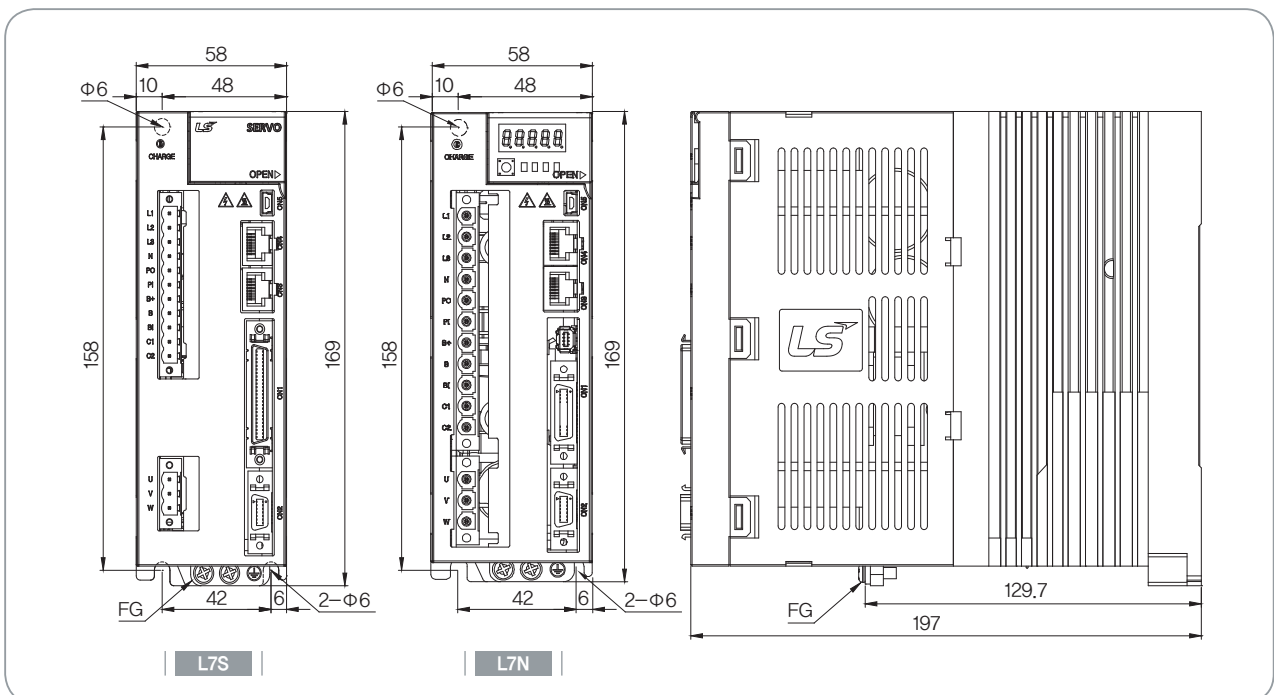
INDUSTRIAL L7 SERIES SYSTEM

External Dimensions of Servo Drive

■ L7□A001□ ~ L7□A004□ [Weight : 1.2kg]

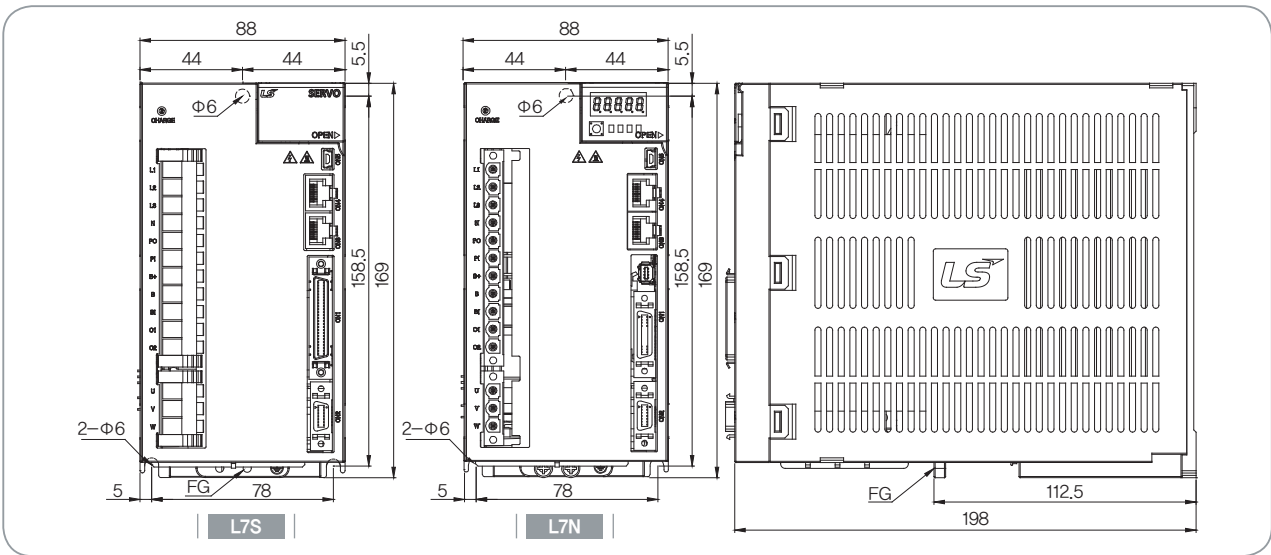


■ L7□A008□ ~ L7□A010□ [Weight : 1.5kg(Fan-Cooling included)]

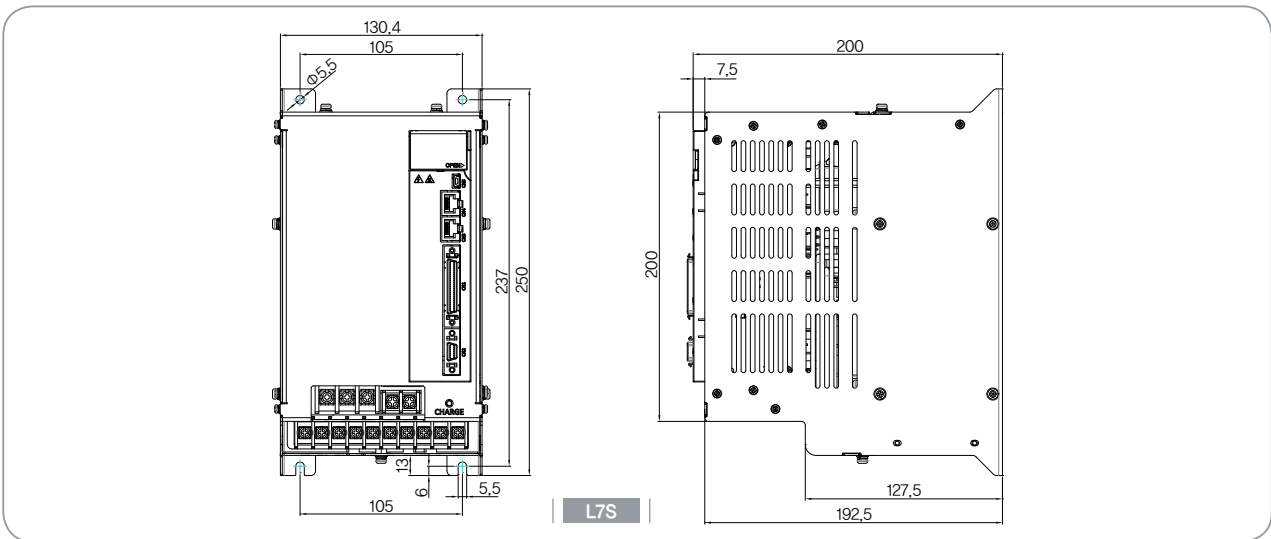


External Dimensions of Servo Drive

L7□A020□ ~ L7□A035□ [Weight : 2,5kg(Fan-Cooling included)]



L7□A050□ [Weight : 5.5kg(Fan-Cooling included)]



Brake Specifications

- Note1)** For the Electronic Brake that is attached to our Servo Motor, the same specifications are to be applied as per the series.
- Note2)** Do not use it for braking purpose because the electronic brake is only for maintaining the stopped condition.
- Note3)** The characteristics of electronic brake is measured at 20°C

	APM-SA	APM-SA	APM-SB APM-FB	APM-SC APM-FC	APM-SE APM-FE	APM-SF APM-LF APM-FF	APM-SG APM-LG APM-FG
Purpose		Holding	Holding	Holding	Holding	Holding	Holding
Input Power[V]		DC 24V	DC 24V	DC 24V	DC 24V	DC 24V	DC 90V
Static Friction Torque[N · m]		0,32	1,47	3,23	10,4	40	74
Capacity[W]		6	6,5	9	19,4	25	25
Coil Resistance[Ω]		96	89	64	29,6	23	327
Rated Current[A]		0,25	0,27	0,38	0,81	1,04	0,28
Braking type		Spring Brake	Spring Brake	Spring Brake	Spring Brake	Spring Brake	Spring Brake
Insulation Class		F-Class	F-Class	F-Class	F-Class	F-Class	F-Class

INDUSTRIAL L7 SERIES SYSTEM

External Dimensions of Servo Motor

SA Series

Plug Specifications

[Power]

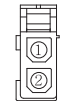


Spec. : 172167-1
(Made by AMP)

Pin No.	Color	Signal
1	Red	U
2	White	V
3	Black	W
4	Green	Ground

(Power Connector Pin Table)

[Brake]

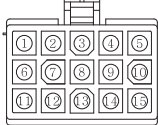


Spec. : 172165-1
(Made by AMP)

Pin No.	Signal
1	BK+
2	BK-

(Brake Connector Pin Table)

[Encoder]



Spec. : 172171-1(Made by AMP)

Pin No.	Signal	Pin No.	Signal
1	A	9	V
2	A̅	10	V̅
3	B	11	W
4	B̅	12	W̅
5	Z	13	+5V
6	Z̅	14	0V
7	U	15	SHIELD
8	U̅		

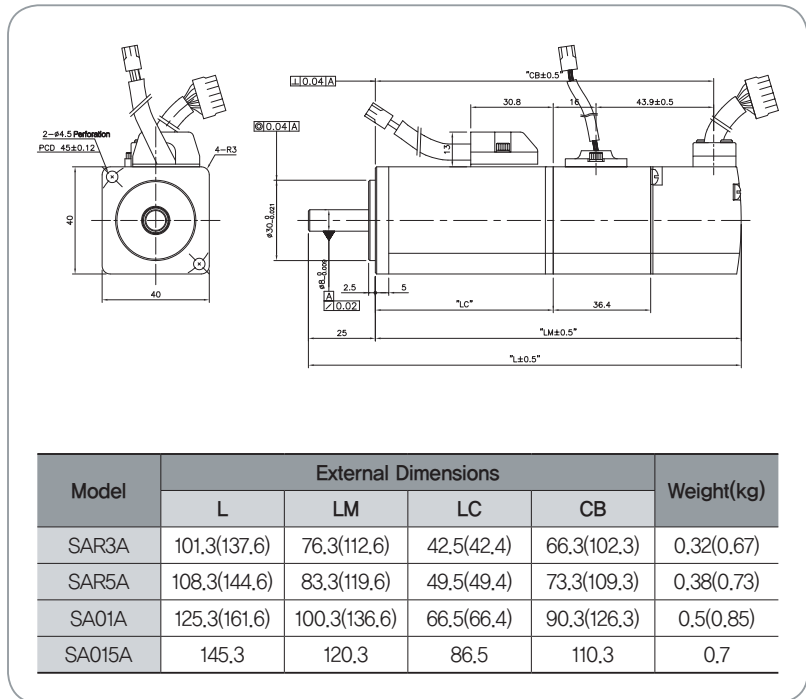
(Parallel Encoder Connector Pin Table)

Note1) Use DC[24V] for brake input power supply.

Note2) The () is for brake-attached type.

Note3) For external dimensions for oil-sealed type. Please kindly contact us separately.

Note4) Refer to page 24 for serial encoder pin table.



SB Series

Plug Specifications

[Power]



Spec. : 172167-1
(Made by AMP)

Pin No.	Color	Signal
1	Red	U
2	White	V
3	Black	W
4	Green	Ground

(Power Connector Pin Table)

[Brake]

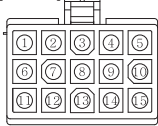


Spec. : 172165-1
(Made by AMP)

Pin No.	Signal
1	BK+
2	BK-

(Brake Connector Pin Table)

[Encoder]



Spec. : 172171-1(Made by AMP)

Pin No.	Signal	Pin No.	Signal
1	A	9	V
2	A̅	10	V̅
3	B	11	W
4	B̅	12	W̅
5	Z	13	+5V
6	Z̅	14	0V
7	U	15	SHIELD
8	U̅		

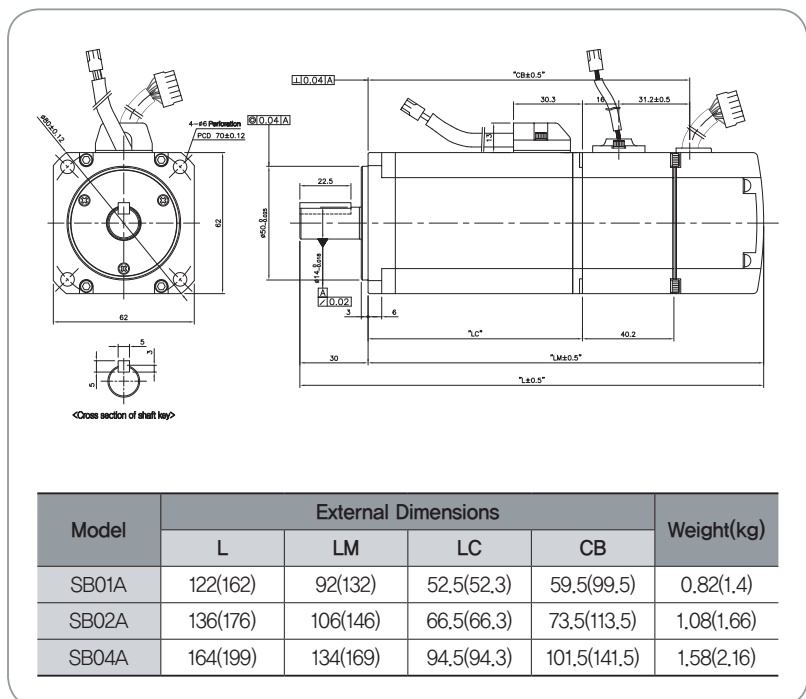
(Parallel Encoder Connector Pin Table)

Note1) Use DC[24V] for brake input power supply.

Note2) The () is for brake-attached type.

Note3) For external dimensions for oil-sealed type. Please kindly contact us separately.

Note4) Refer to page 24 for serial encoder pin table.



External Dimensions of Servo Motor

SC Series

Plug Specifications

[Power]

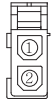


Spec. : 172167-1
(Made by AMP)

Pin No.	Color	Signal
1	Red	U
2	White	V
3	Black	W
4	Green	Ground

(Power Connector Pin Table)

[Brake]

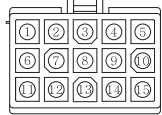


Spec. : 172165-1
(Made by AMP)

Pin No.	Signal
1	BK+
2	BK-

(Brake Connector Pin Table)

[Encoder]



Spec. : 172171-1(Made by AMP)

Pin No.	Signal	Pin No.	Signal
1	A	9	V
2	A	10	V
3	B	11	W
4	B	12	W
5	Z	13	+5V
6	Z	14	0V
7	U	15	SHIELD
8	U		

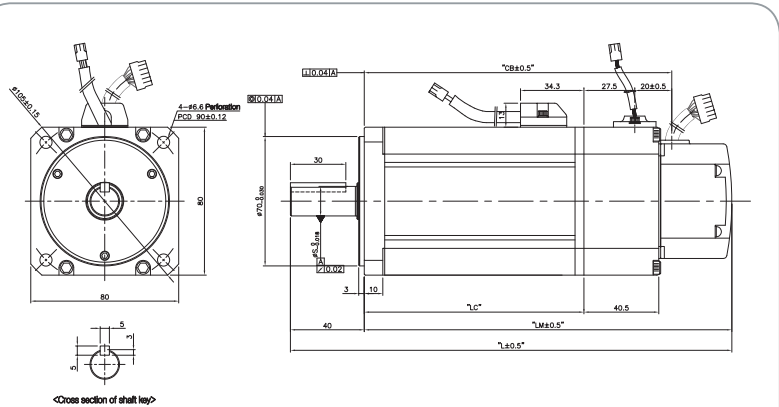
(Parallel Encoder Connector Pin Table)

Note1) Use DC[24V] for brake input power supply.

Note2) The () is for brake-attached type.

Note3) For external dimensions for oil-sealed type. Please kindly contact us separately.

Note4) Refer to page 24 for serial encoder pin table.

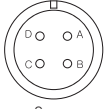


Model	External Dimensions					Weight(kg)
	L	LM	LC	CB	S	
SC04A, SC03D	158.5(198.8)	118.5(158.8)	79(78.8)	86(126.3)	14	1.88(2.92)
SC06A, SC05D	178.5(218.8)	138.5(178.8)	99(98.8)	106(146.3)	16	2.52(3.56)
SC08A, SC06D	198.5(238.8)	158.5(198.8)	119(118.8)	126(166.3)	16	3.15(4.22)
SC10A, SC07D	218.5(258.8)	178.5(218.8)	139(138.8)	146(186.3)	16	3.80(4.94)

SE Series

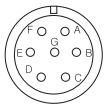
Plug Specifications

[Power]



Spec. : MS3102A20-4P
(Standard)

Pin No.	Signal
A	U
B	V
C	W
D	Ground

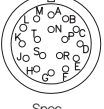


Spec. : MS3102A20-15P
(Brake-attached type)

Pin No.	Signal	Pin No.	Signal
A	U	D	Ground
B	V	E	BK+
C	W	F	BK-

[Encoder]

1) Incremental type



Spec. : MS3102A20-29P

Pin No.	Signal	Pin No.	Signal
A	A	M	V
B	A	N	V
C	B	P	W
D	B	R	W
E	Z	H	+5V
F	Z	G	0V
K	U	J	SHIELD
L	U		

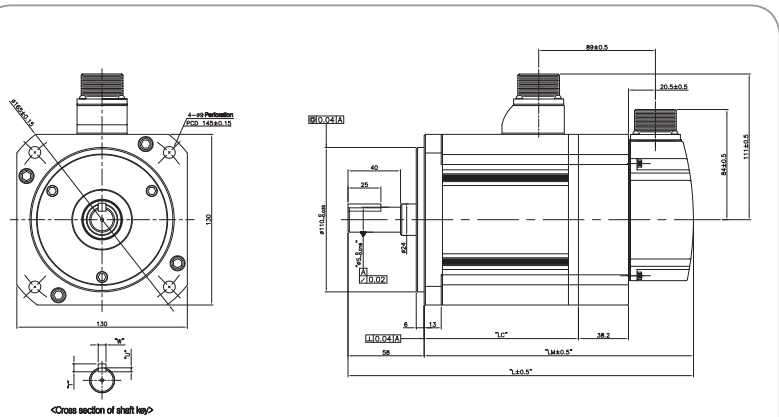
(Parallel Encoder Connector Pin Table)

Note1) Use DC[24V] for brake input power supply.

Note2) The () is for brake-attached type.

Note3) For external dimensions for oil-sealed type. Please kindly contact us separately.

Note4) Refer to page 24 for serial encoder pin table.



Model	External Dimensions			Key				Weight(kg)
	L	LM	LC	S	T	W	U	
SE09A, SE06D, SE05G, SE03M	201.3(239.3)	143.3(181.3)	93.8(93.6)	19	5	5	3	5.5(7.04)
SE15A, SE11D, SE09G, SE06M	225.3(263.3)	167.3(205.3)	117.8(117.6)					7.54(9.08)
SE22A, SE16D, SE13G, SE09M	249.3(287.3)	191.3(229.3)	141.8(141.6)	22	6	6	3.5	9.68(11.22)
SE30A, SE22D, SE17G, SE12M	273.3(311.3)	215.3(253.3)	165.8(165.6)					11.78(13.32)

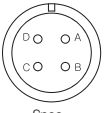
INDUSTRIAL L7 SERIES SYSTEM

External Dimensions of Servo Motor

SF, LF Series

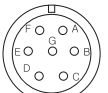
Plug Specifications

[Power]



Pin No.	Signal
A	U
B	V
C	W
D	Ground


Spec.
: MS3102A22-22P
(Standard)



Pin No.	Signal	Pin No.	Signal
A	U	D	Ground
B	V	E	BK+
C	W	F	BK-

Spec.
: MS3102A24-10P
(Brake-attached type)

[Encoder]
1) Incremental type



Pin No.	Signal	Pin No.	Signal
A	A	M	V
B	A	N	V
C	B	P	W
D	B	R	W
E	Z	H	+5V
F	Z	G	0V
K	U	J	SHIELD
L	U		

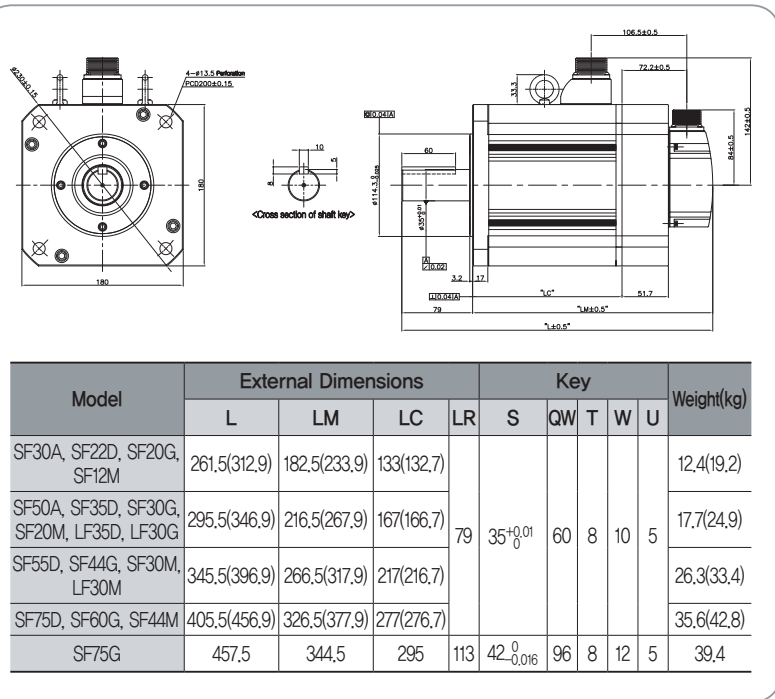
Spec.
: MS3102A20-29P (Parallel Encoder Connector Pin Table)

Note1) Use DC[24V] for brake input power supply.

Note2) The () is for brake-attached type.

Note3) For external dimensions for oil-sealed type. Please kindly contact us separately.

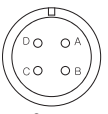
Note4) Refer to page 24 for serial encoder pin table.



SG, LG Series

Plug Specifications

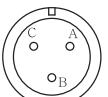
[Power]



Pin No.	Signal
A	U
B	V
C	W
D	Ground

Spec.
: MS3102A22-22P
(Standard)

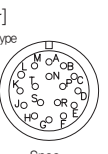
[Brack]



Pin No.	Signal
A	BK+
B	BK-
C	NC

Spec.
: MS3102A14S-7P
(Brake-attached type)

[Encoder]
1) Incremental type



Pin No.	Signal	Pin No.	Signal
A	A	M	V
B	A	N	V
C	B	P	W
D	B	R	W
E	Z	H	+5V
F	Z	G	0V
K	U	J	SHIELD
L	U		

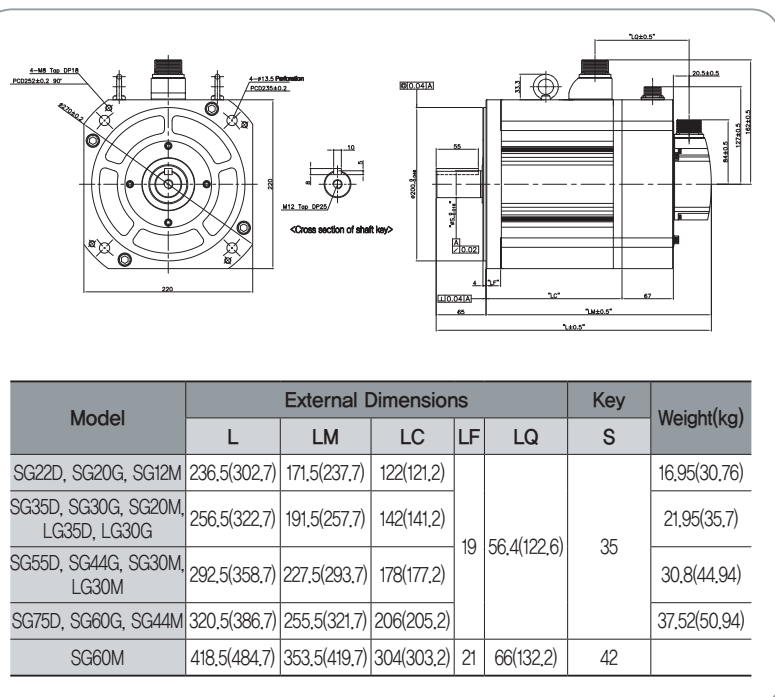
Spec.
: MS3102A20-29P (Parallel Encoder Connector Pin Table)

Note1) In case of SG, use DC[90V] for brake input power supply.

Note2) The () is for brake-attached type.

Note3) For external dimensions for oil-sealed type. Please kindly contact us separately.

Note4) Refer to page 24 for serial encoder pin table.




External Dimensions of Servo Motor

HB Series [Hollow Shaft type]

Plug Specifications

[Power]

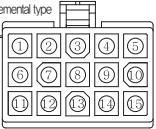


Spec.
: 172167-1
(Made by AMP)

Pin No.	Color	Signal
1	Red	U
2	White	V
3	Black	W
4	Green	Ground

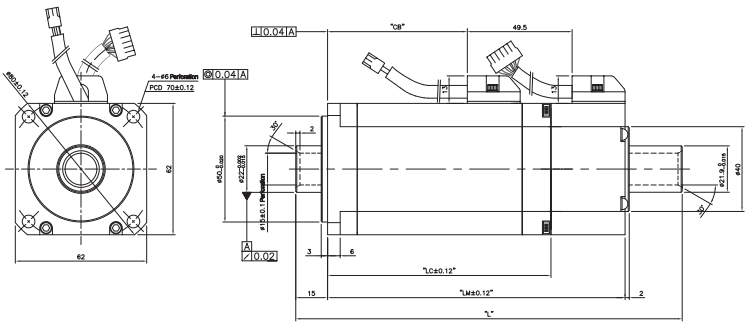
(Power Connector Pin Table)

[Encoder]
Incremental type



Spec. : 172171-1 (Made by AMP) (Parallel Encoder Connector Pin Table)

Pin No.	Signal	Pin No.	Signal
1	A	9	V
2	A̅	10	V̅
3	B	11	W
4	B̅	12	W̅
5	Z	13	+5V
6	Z̅	14	0V
7	U	15	SHIELD
8	U̅		




Model	External Dimensions					Weight(kg)
	L	LM	LC	CB	Hollow Shaft	
HB01A	140.5	103.5	68.5	24	15	0.89
HB02A	154.5	117.5	82.5	38	15	1.16
HB04A	182.5	140.5	105.5	66	15	1.69

HE Series [Hollow Shaft type]

Plug Specifications

[Power]

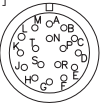


Spec.
: MS3102A20-4P
(Standard)

Pin No.	Signal
A	U
B	V
C	W
D	Ground

(Power Connector Pin Table)

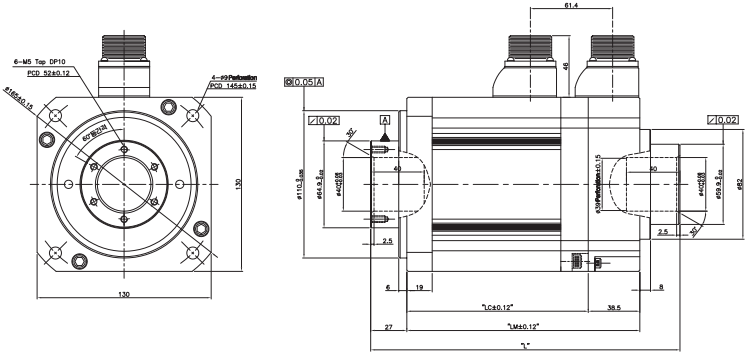
[Encoder]



Spec.
: MS3102A20-29P

Pin No.	Signal	Pin No.	Signal
A	A	M	V
B	A̅	N	V̅
C	B	P	W
D	B̅	R	W̅
E	Z	H	+5V
F	Z̅	G	0V
K	U	J	SHIELD
L	U̅		

(Parallel Encoder Connector Pin Table)



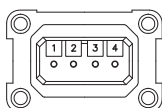
Model	External Dimensions					Weight(kg)
	L	LM	LC	Hollow Shaft		
HE09A	207	150	111.5	40		5.82
HE15A	231	174	135.5	40		7.43
HE30A	279	222	183.5	40		

External Dimensions of Servo Motor

FB Series

Plug Specifications

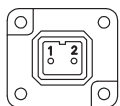
[Power]



Pin No.	Color	Signal
1	Black	W
2	White	V
3	Red	U
4	Green	Ground

(Power Connector Pin Table)

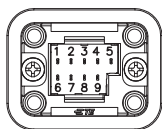
[Brake]



Pin No.	Signal
1	BK+
2	BK-

(Brake Connector Pin Table)

[Encoder]



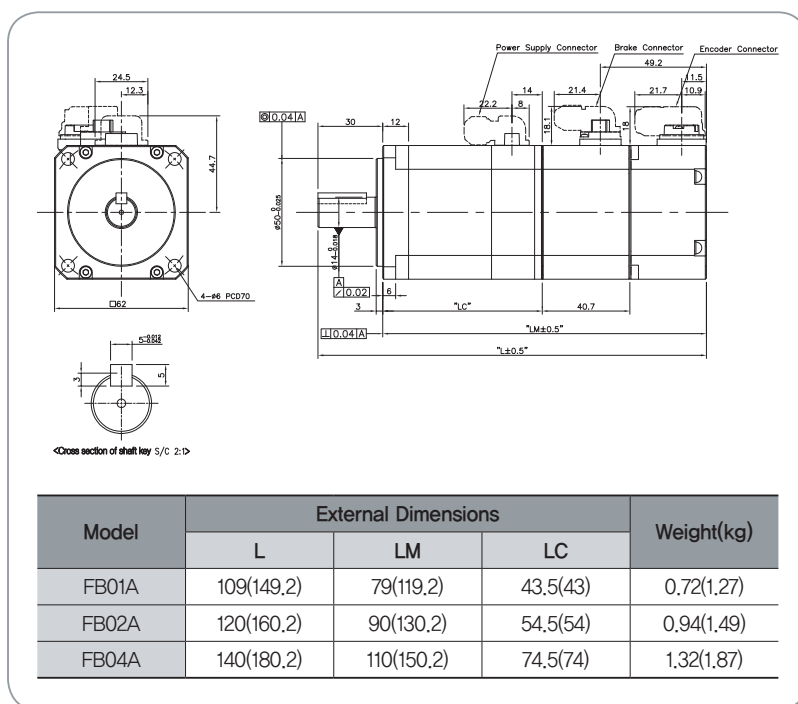
Single Turn (N)		Multi Turn (M)	
Pin No.	Signal	Pin No.	Signal
1	MA	1	MA
2	SLO	2	SLO
3	-	3	GND_B
4	0V	4	0V
5	SHIELD	5	SHIELD
6	MA	6	MA
7	SLO	7	SLO
8	-	8	VDD_B
9	+5V	9	+5V

(Encoder Connector Pin Table)

Note1) Use DC[24V] for brake input power supply.

Note2) The () is for brake-attached type.

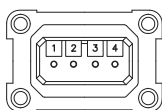
Note3) For external dimensions for oil-sealed type. Please kindly contact us separately.



FC Series

Plug Specifications

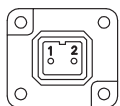
[Power]



Pin No.	Color	Signal
1	Black	W
2	White	V
3	Red	U
4	Green	Ground

(Power Connector Pin Table)

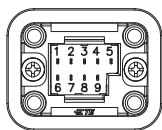
[Brake]



Pin No.	Signal
1	BK+
2	BK-

(Brake Connector Pin Table)

[Encoder]



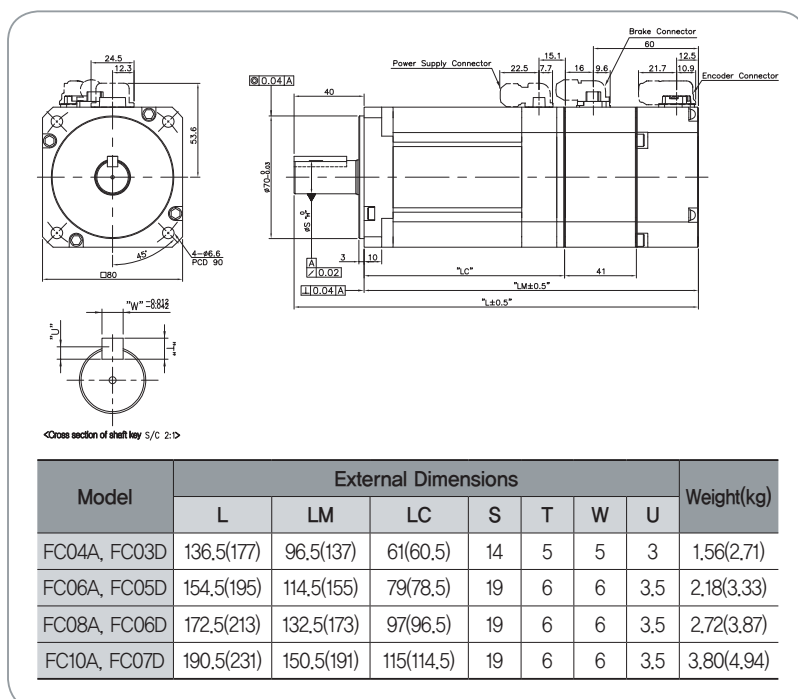
Single Turn (N)		Multi Turn (M)	
Pin No.	Signal	Pin No.	Signal
1	MA	1	MA
2	SLO	2	SLO
3	-	3	GND_B
4	0V	4	0V
5	SHIELD	5	SHIELD
6	MA	6	MA
7	SLO	7	SLO
8	-	8	VDD_B
9	+5V	9	+5V

(Encoder Connector Pin Table)

Note1) Use DC[24V] for brake input power supply.

Note2) The () is for brake-attached type.

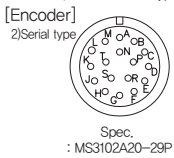
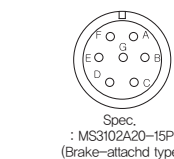
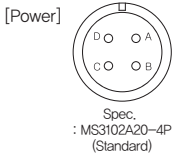
Note3) For external dimensions for oil-sealed type. Please kindly contact us separately.



External Dimensions of Servo Motor

FE Series

Plug Specifications



Pin No.	Signal
A	U
B	V
C	W
D	Ground

Pin No.	Signal	Pin No.	Signal
A	U	D	Ground
B	V	E	BK+
C	W	F	BK-

Pin No.	Signal	Pin No.	Signal
A	MA	M	-
B	MA	N	-
C	SLO	P	-
D	SLO	R	-
E	-	H	+5V
F	-	G	0V
K	-	J	SHIELD
L	-	-	-

(Single Turn Encoder Connector Pin Table)

Pin No.	Signal	Pin No.	Signal
A	MA	M	-
B	MA	N	-
C	SLO	P	-
D	SLO	R	-
E	VOD_B	H	+5V
F	GND_B	G	0V
K	-	J	SHIELD
L	-	-	-

(Multi Turn Encoder Connector Pin Table)

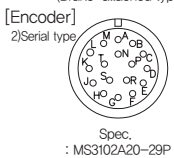
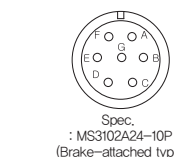
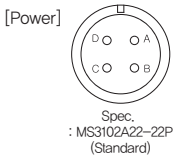
Note1) Use DC[24V] for brake input power supply.

Note2) The () is for brake-attached type.

Model	External Dimensions							Weight(kg)
	L	LM	LC	S	T	W	U	
FE09A, FE06D, FE05G, FE03M	197.3(235.3)	139.3(177.3)	89.8(89.6)	19	5	5	3	5.04(6.58)
FE15A, FE11D, FE09G, FE06M	217.3(255.3)	159.3(197.3)	109.8(109.6)	19	5	5	3	6.74(8.28)
FE22A, FE16D, FE13G, FE09M	237.3(275.3)	179.3(217.3)	129.8(129.6)	22	6	6	3.5	8.48(10.02)
FE30A, FE22D, FE17G, FE12M	255.3(235.3)	197.3(235.3)	147.8(147.6)	24	7	8	4	10.05(11.59)

FF Series

Plug Specifications



Pin No.	Signal
A	U
B	V
C	W
D	Ground

Pin No.	Signal	Pin No.	Signal
A	U	D	Ground
B	V	E	BK+
C	W	F	BK-

Pin No.	Signal	Pin No.	Signal
A	MA	M	-
B	MA	N	-
C	SLO	P	-
D	SLO	R	-
E	-	H	+5V
F	-	G	0V
K	-	J	SHIELD
L	-	-	-

(Single Turn Encoder Connector Pin Table)

Pin No.	Signal	Pin No.	Signal
A	MA	M	-
B	MA	N	-
C	SLO	P	-
D	SLO	R	-
E	VOD_B	H	+5V
F	GND_B	G	0V
K	-	J	SHIELD
L	-	-	-

(Multi Turn Encoder Connector Pin Table)

Note1) FF30M or above models have eye bolts.

Note2) Use DC[24V] for brake input power supply.

Note3) The () is for brake-attached type.

Model	External Dimensions				Key					Weight(kg)
	L	LM	LC	LR	S	QW	T	W	U	
FF30A, FF22D, FF20G, FF12M	257.5(308.9)	178.5(229.9)	129(128.7)		79	35 +0.01 0	60	10	5	12.5(19.7)
FF50A, FF35D, FF30G, FF20M	287.5(338.9)	208.5(259.9)	159(158.7)							17.4(24.6)
FF55D, FF44G, FF30M	331.5(382.9)	252.5(303.9)	203(202.7)		42 -0.016	96	12	5	25.2(32.4)	
FF75D, FF60G, FF44M	384.5(435.9)	305.5(356.9)	256(234.7)						33.8(41.0)	
FF75G	439.5	326.5	277	113						38.5(45.7)


INDUSTRIAL L7 SERIES SYSTEM

External Dimensions of Servo Motor

FG Series

Plug Specifications

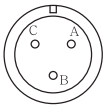
[Power]



Spec.
: MS3102A22-22P
(Standard)

Pin No.	Signal
A	U
B	V
C	W
D	Ground

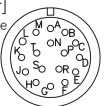
[Encoder]



Spec.
: MS3102A14-7P
(Brake-attached type)

Pin No.	Signal	Pin No.	Signal
A	MA	M	-
B	MA	N	-
C	SLO	P	-
D	SLO	R	-
E	-	H	+5V
F	-	G	0V
K	-	J	SHIELD
L	-	-	-

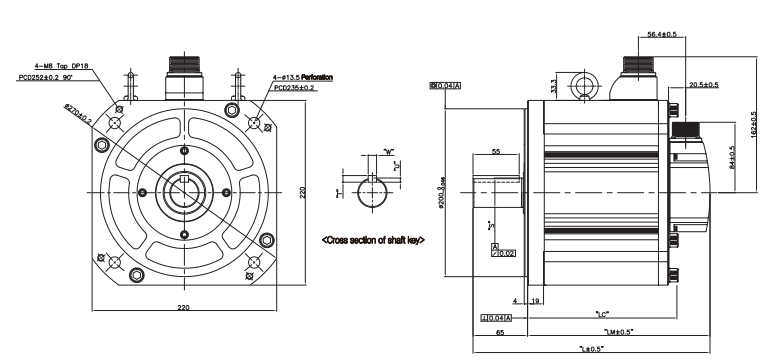
(Single Turn Encoder Connector Pin Table)



Spec.
: MS3102A20-29P

Pin No.	Signal	Pin No.	Signal
A	MA	M	-
B	MA	N	-
C	SLO	P	-
D	SLO	R	-
E	VOD_B	H	+5V
F	GND_B	G	0V
K	-	J	SHIELD
L	-	-	-

(Multi Turn Encoder Connector Pin Table)

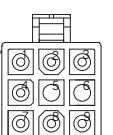


Model	External Dimensions			Key				Weight(kg)
	L	LM	LC	S	T	W	U	
FG22D, FG20G, FG12M	229.5(295.7)	164.5(230.7)	115(114.2)	35 ^{+0.01} ₀	8	10	5	15.42(29.23)
FG35D, FG30G, FG20M	250.5(316.7)	185.5(251.7)	136(135.2)					20.22(34.03)
FG55D, FG44G, FG30M	282.5(348.7)	217.5(283.7)	168(167.2)	42 ⁰ _{-0.016}	12	-	28.02(41.83)	
FG75D, FG60G, FG44M	304.5(370.7)	239.5(305.7)	190(189.2)				33.45(47.26)	

Note1) In case of SG, use DC[90V] for brake input power supply.
 Note2) The () is for brake-attached type.

S Series Encoder Pin Map

SA, SB, SC Series




Plug Specification : 172169-1
(AMP)

Single Turn (N)		Multi Turn (M)	
Pin No.	Signal	Pin No.	Signal
1	MA	1	MA
2	MA	2	MA
3	SLO	3	SLO
4	SLO	4	SLO
5	-	5	VOD_B
6	-	6	GND_B
7	+5V	7	+5V
8	0V	8	0V
9	SHIELD	9	SHIELD

(Serial Encoder Connector Pin Table)

SE, SF, SG Series



17 Pole Plug
(MS3102A20-29P)

Single Turn (N)				Multi Turn (M)			
Pin No.	Signal	Pin No.	Signal	Pin No.	Signal	Pin No.	Signal
A	MA	M	-	A	MA	M	-
B	MA	N	-	B	MA	N	-
C	SLO	P	-	C	SLO	P	-
D	SLO	R	-	D	SLO	R	-
E	-	H	+5V	E	VOD_B	H	+5V
F	-	G	0V	F	GND_B	G	0V
K	-	J	MA	K	-	J	MA
L	-	-	-	L	-	-	-

(Serial Encoder Connector Pin Table)

Test Standard for Heat Sink

Flange	Standard(mm)	Material
40	250×250×6	Aluminum
60	250×250×6	
80	250×250×12	
130	350×350×20	
180	550×550×30	
220	650×650×35	
250	950×950×35	
280	950×950×35	

Note) Those heat sinks are the same as the heat sinks applied for servo motor torque test.

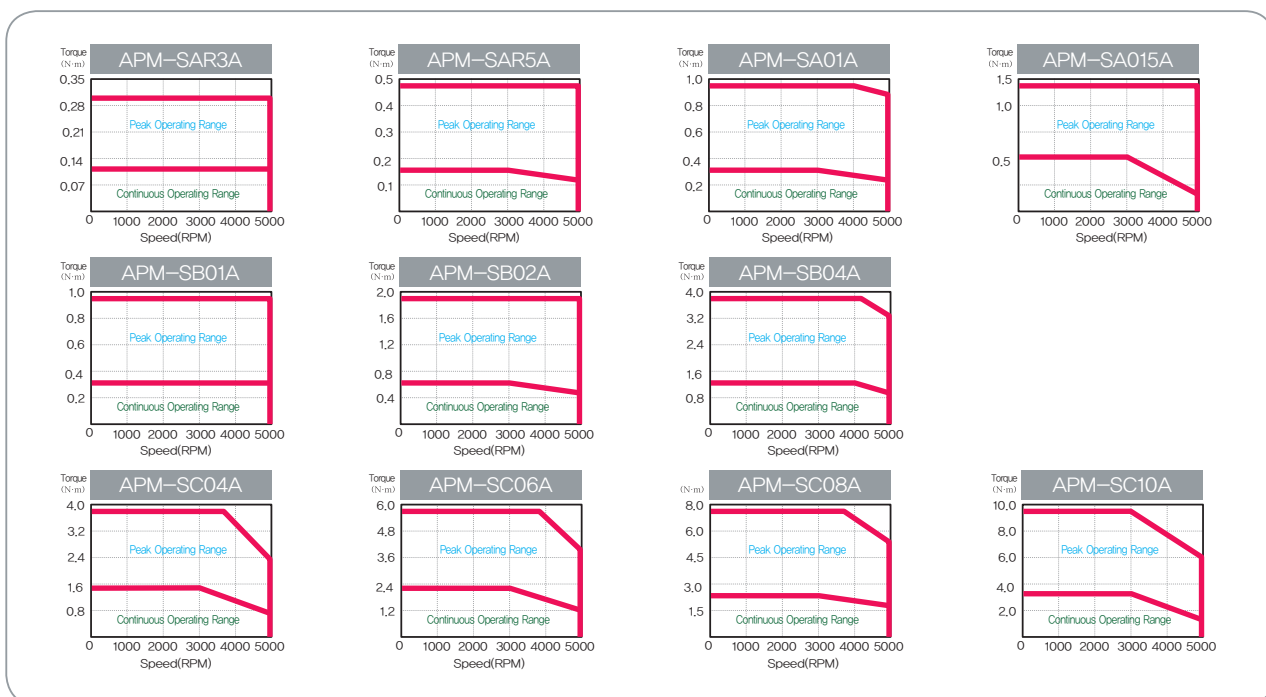
Servo Motor Characteristics(S Series)

Motor Specifications [Rated 3000r/min]

Servo Motor (APM-□□□□)	SAR3A	SAR5A	SA01A	SA015A	SB01A	SB02A	SB04A	SC04A	SC06A	SC08A	SC10A	
Applicable Drive	L7□A001			L7□A002			L7□A004	L7□A008		L7□A010		
Flange Size(□)	□40				□60				□80			
Rated Output	[kW]	0.03	0.05	0.1	0.15	0.1	0.2	0.4	0.4	0.6	0.8	1.0
Rated Torque	[N×m]	0.095	0.16	0.32	0.48	0.32	0.64	1.27	1.27	1.91	2.55	3.19
	[kgf×cm]	0.97	1.62	3.25	4.87	3.25	6.49	12.99	12.99	19.50	25.98	32.48
Max. Instantaneous	[N×m]	0.286	0.48	0.96	1.43	0.96	1.91	3.82	3.82	5.73	7.64	9.56
	[kgf×cm]	2.92	4.87	9.74	14.62	9.74	19.48	38.96	38.96	58.47	77.95	97.43
Rated Speed	[r/min]	3000										
Max. Speed	[r/min]	5000										
Inertia	[kg×m ² ×10 ⁻⁴]	0.0164	0.02	0.05	0.06	0.11	0.18	0.32	0.67	1.09	1.51	1.93
	[gf×cm×s ²]	0.0167	0.02	0.05	0.07	0.12	0.19	0.33	0.69	1.11	1.54	1.97
Allowable Load Inertia Ratio		30 times of motor inertia			20 times of motor inertia				15 times of motor inertia			
Rated Power Rate	[kW/s]	5.56	10.55	23.78	35.34	8.89	22.26	50.49	24.05	33.39	43.02	52.57
Speed/Position Detector	Standard(Notet)	Parallel. Type Incremental 2048[P/R]					Parallel. Type Incremental 3000[P/R]					
	Option	X					Serial Type 19[Bit]					
Specifications & Features	Structure	Fully closed · Self cooling IP55(excluding the shaft-through section)							Fully closed · Self cooling IP65 (excluding the shaft-through section)			
	Rated Time	Continuous										
	Ambient Temp	Operating : 0 ~ 40[°C] Storage : -20 ~ 60[°C]										
	Ambient Humidity	Below 90[%](avoid dew-condensation)										
	Atmosphere	Avoid direct sunlight, no corrosive gas, inflammable gas, oil mist, or dust.										
E/V	Elevation/vibration 49[m/s ²](5G)											
Weight	[kg]	0.32	0.38	0.5	0.7	0.82	1.08	1.58	1.88	2.52	3.15	3.80

Note1) L7□A075 Servo Drive is Coming soon.

Speed-Torque Characteristics



INDUSTRIAL L7 SERIES SYSTEM

Servo Motor Characteristics(S Series)

Motor Specifications [Rated 3000r/min]

Servo Motor (APM-□□□□)	SE09A	SE15A	SE22A	SE30A	SF30A	SF50A	HB01A	HB02A	HB04A	HE09A	HE15A	HE30A	
Applicable Drive	L7□A010	L7□A020			L7□A035		L7□A050	L7□A002		L7□A004	L7□A010	L7□A020	L7□A035
Flange Size(□)	□130				□180			□60			□130		
Rated Output	[kW]	0.9	1.5	2.2	3.0	3.0	5.0	0.1	0.2	0.4	0.9	1.5	3.0
Rated Torque	[N×m]	2.86	4.77	7.00	9.55	9.55	15.91	0.32	0.64	1.27	2.86	4.77	9.55
	[kgf×cm]	29.23	48.72	71.45	97.43	97.43	162.38	3.25	6.49	12.99	29.23	48.72	97.43
Max. Instantaneous	[N×m]	8.59	14.32	21.01	28.64	28.64	47.74	0.96	1.91	3.82	8.59	14.32	28.64
	[kgf×cm]	87.69	146.15	214.35	292.29	292.29	487.15	9.74	19.48	38.96	87.69	146.15	292.29
Rated Speed	[r/min]	3000											
Max. Speed	[r/min]	5000						3000			3500		
Inertia	[kg×m ² ×10 ⁻⁴]	6.66	12.00	17.34	22.68	30.74	52.13	0.27	0.33	0.46	19.56	22.27	31.81
	[gf×cm×s ²]	6.80	12.24	17.69	23.14	31.37	53.19	0.27	0.34	0.47	19.96	22.72	32.46
Allowable Load Inertia Ratio		10 times of motor inertia				5 times of motor inertia		20 times of motor inertia			10 times of motor inertia		
Rated Power Rate	[kW/s]	12.32	18.99	28.28	40.20	29.66	48.58	3.34	11.98	34.47	4.10	10.01	22.03
Speed/Position Detector	Standard(Note1)	Parallel, Type Incremental 3000[P/R]					Parallel, Type Incremental 1024[P/R]			Parallel, Type Incremental 2048[P/R]			
	Option	Serial Type 19[Bit]					X						
Specifications & Features	Structure	Fully closed · Self cooling IP65(excluding the shaft-through section)					Fully closed · Self cooling IP55(excluding the shaft-through section)						
	Rated Time	Continuous											
	Ambient Temp	Operating : 0 ~ 40[°C] Storage : -20 ~ 60[°C]					Operating : 0 ~ 40[°C] Storage : -10 ~ 60[°C]						
	Ambient Humidity	Below 90[%](avoid dew-condensation)											
	Atmosphere	Avoid direct sunlight, no corrosive gas, inflammable gas, oil mist, or dust.											
Weight	[kg]	5.5	7.54	9.68	11.78	12.4	17.7	0.89	1.16	1.69	5.82	7.43	

Note1) L7□A075 Servo Drive is Coming soon.

Speed-Torque Characteristics



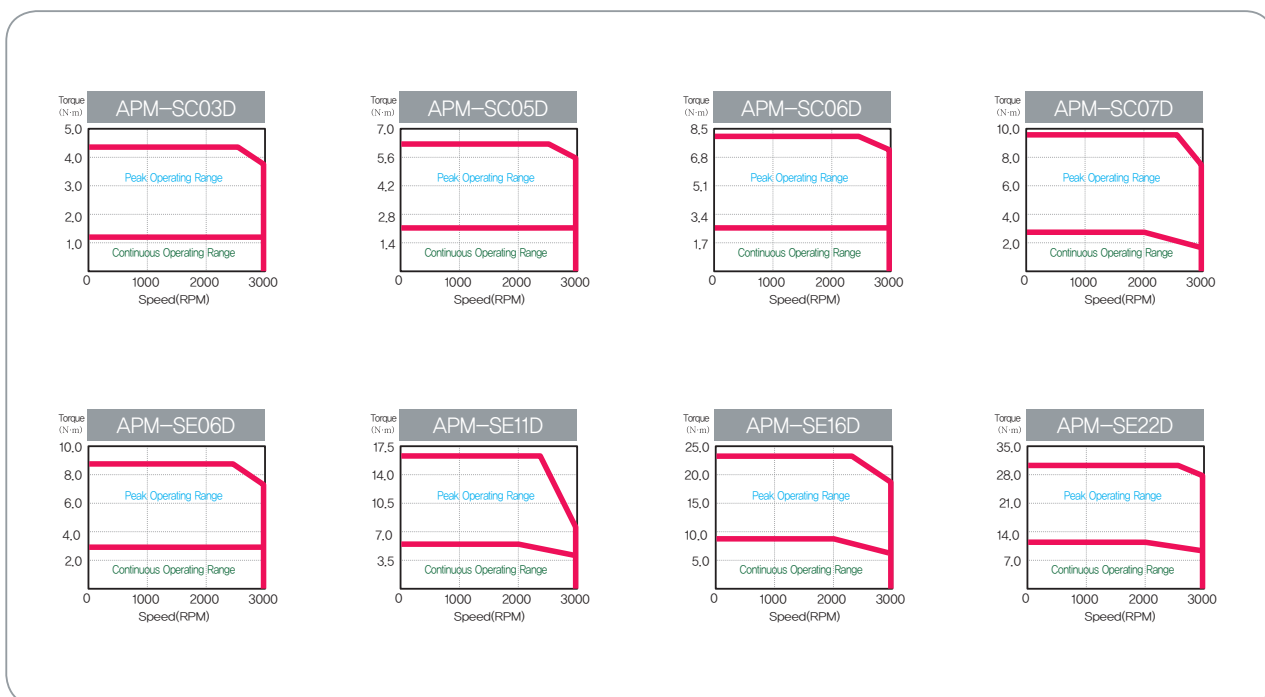
Servo Motor Characteristics(S Series)

Motor Specifications [Rated 2000r/min]

Servo Motor (APM-□□□□)	SC03D	SC05D	SC06D	SC07D	SE06D	SE11D	SE16D	SE22D	
Applicable Drive	L7□A004	L7□A008			L7□A008	L7□A010	L7□A020		
Flange Size(□)	□80				□130				
Rated Output	[kW]	0.3	0.45	0.55	0.65	0.6	1.1	1.6	2.2
Rated Torque	[N×m]	1.43	2.15	2.63	3.10	2.86	5.25	7.64	10.50
	[kgf×cm]	14.61	21.92	26.79	31.66	29.23	53.59	77.94	107.17
Max. Instantaneous	[N×m]	4.30	6.45	7.88	9.31	8.59	15.75	22.92	31.51
	[kgf×cm]	43.84	65.77	80.38	94.99	87.69	160.76	233.83	321.52
Rated Speed	[r/min]	2000							
Max. Speed	[r/min]	3000							
Inertia	[kg×m ² ×10 ⁻⁴]	0.67	1.09	1.51	1.93	6.66	12.00	17.34	22.68
	[gf×cm×s ²]	0.69	1.11	1.54	1.97	6.80	12.24	17.69	23.14
Allowable Load Inertia Ratio		15 times of motor inertia				10 times of motor inertia			
Rated Power Rate	[kW/s]	30.43	42.27	45.69	49.97	12.32	22.98	33.65	48.64
Speed/Position Detector	Standard(Note1)	Parallel, Type Incremental 3000[P/R]							
	Option	Serial Type 19[Bit]							
Specifications & Features	Structure	Fully closed · Self cooling IP65(excluding the shaft-through section)							
	Rated Time	Continuous							
	Ambient Temp	Operating : 0 ~ 40[°C] Storage : -20 ~ 60[°C]							
	Ambient Humidity	Below 90[%](avoid dew-condensation)							
	Atmosphere	Avoid direct sunlight, no corrosive gas, inflammable gas, oil mist, or dust.							
Weight	E/V	Elevation/vibration 49[m/s ²](5G)							
	[kg]	1.88	2.52	3.15	3.80	5.5	7.54	9.68	11.78

Note1) L7□A075 Servo Drive is Coming soon.

Speed-Torque Characteristics



INDUSTRIAL L7 SERIES SYSTEM

Servo Motor Characteristics (S Series)

Motor Specifications [Rated 2000r/min]

Servo Motor (APM-□□□□)	SF22D	LF35D	SF55D	SF75D	SG22D	LG35D	SG55D	SG75G	
Applicable Drive	L7□A020	L7□A035	L7□A050	L7□A075	L7□A020A	L7□A035A	L7□A050A	L7□A075A	
Flange Size(□)	□180				□220				
Rated Output	[kW]	2.2	3.5	5.5	7.5	2.2	3.5	5.5	7.5
Rated Torque	[N×m]	10.50	16.71	26.26	35.81	10.50	16.71	26.26	35.81
	[kgf×cm]	107.17	170.50	267.93	365.36	107.20	170.52	267.90	365.40
Max. Instantaneous	[N×m]	31.51	50.13	78.77	89.51	31.51	50.13	78.77	89.51
	[kgf×cm]	321.52	511.51	803.80	913.41	321.52	511.51	803.80	913.41
Rated Speed	[r/min]	2000							
Max. Speed	[r/min]	3000			2500	3000			2500
Inertia	[kg×m ² ×10 ⁻⁴]	30.74	52.13	83.60	121.35	51.42	80.35	132.41	172.91
	[gf×cm×s ²]	31.35	53.16	85.24	123.74	52.47	81.99	135.11	176.44
Allowable Load Inertia Ratio		5 times of motor inertia							
Rated Power Rate	[kW/s]	35.88	53.56	82.56	105.75	21.45	34.75	52.07	74.15
Speed/Position Detector	Standard(Notel)	Parallel. Type Incremental 3000[P/R]							
	Option	Serial Type 19[Bit]							
Specifications & Features	Structure	Fully closed · Self cooling IP65(excluding the shaft-through section)							
	Rated Time	Continuous							
	Ambient Temp	Operating : 0 ~ 40[°C] Storage : -20 ~ 60[°C]							
	Ambient Humidity	Below 90[%](avoid dew-condensation)							
	Atmosphere	Avoid direct sunlight, no corrosive gas, inflammable gas, oil mist, or dust.							
Weight	E/V	Elevation/vibration 49[m/s ²](5G)							
	[kg]	12.4	17.7	26.3	35.6	16.95	21.95	30.8	37.52

Note1) L7□A075 Servo Drive is Coming soon.

Speed-Torque Characteristics



Servo Motor Characteristics(S Series)

Motor Specifications [Rated 1500r/min]

Servo Motor (APM-□□□□)	SE05G	SE09G	SE13G	SE17G	SF20G	LF30G	SF44G	SF60G	SG20G	LG30G	SG44G	SG60G	
Applicable Drive	L7□A008	L7□A010	L7□A020		L7□A035		L7□A050	L7□A075	L7□A020	L7□A035	L7□A050	L7□A075	
Flange Size(□)	□130				□180				□220				
Rated Output	[kW]	0.45	0.85	1.3	1.7	1.8	2.9	4.4	6.0	1.8	2.9	4.4	6.0
Rated Torque	[N×m]	2.86	5.41	8.28	10.82	11.46	18.46	28.01	38.19	11.46	18.46	28.01	38.19
	[kgf×cm]	29.23	55.21	84.44	110.42	116.92	188.37	285.80	389.72	116.92	188.37	285.80	389.72
Max. Instantaneous	[N×m]	8.59	16.23	24.83	32.46	34.37	55.38	84.02	95.48	34.47	55.38	84.02	95.48
	[kgf×cm]	87.69	165.63	253.32	331.26	350.75	565.10	857.39	974.90	350.80	565.10	857.39	974.31
Rated Speed	[r/min]	3000				1500							
Max. Speed	[r/min]	3000				3000	2700	3000	2500	3000	2700	3000	2500
Inertia	[kg×m ² ×10 ⁻⁴]	6.66	12.00	17.34	22.68	30.74	52.13	83.60	121.35	51.42	80.35	132.41	172.91
	[gf×cm×s ²]	6.80	12.24	17.69	23.14	31.37	53.19	85.31	123.83	52.47	81.99	135.11	176.44
Allowable Load Inertia Ratio		10 times of motor inertia				5 times of motor inertia							
Rated Power Rate	[kW/s]	12.32	24.40	39.49	51.63	42.71	65.37	93.83	120.21	25.53	42.41	59.24	84.36
Speed/Position Detector	Standard(Notel)	Parallel, Type Incremental 3000[P/R]											
	Option	Serial Type 19[Bit]											
Specifications & Features	Structure	Fully closed · Self cooling IP65(excluding the shaft-through section)											
	Rated Time	Continuous											
	Ambient Temp	Operating : 0 ~ 40[°C] Storage : -20 ~ 60[°C]											
	Ambient Humidity	Below 90[%](avoid dew-condensation)											
	Atmosphere	Avoid direct sunlight, no corrosive gas, inflammable gas, oil mist, or dust.											
Weight	E/V	Elevation/vibration 49[m/s ²](5G)											
	[kg]	5.5	7.54	9.68	11.78	12.4	17.7	26.3	35.6	16.95	21.95	30.8	37.52

Note1) L7□A075 Servo Drive is Coming soon.

Speed-Torque Characteristics



INDUSTRIAL L7 SERIES SYSTEM

Servo Motor Characteristics(S Series)

Motor Specifications [Rated 1000r/min]

Servo Motor (APM-□□□□)	SE03M	SE06M	SE09M	SE12M	SF12M	SF20M	LF30M	SF44M	SG12M	SG20M	LG30M	SG44M	SG60M			
Applicable Drive	L7□A004	L7□A008	L7□A010	L7□A020	L7□A035		L7□A050	L7□A020	L7□A035	L7□A050	L7□A075					
Flange Size(□)	□130				□180				□220							
Rated Output	[kW]	0.3	0.6	0.9	1.2	1.2	2.0	3.0	4.4	1.2	2.0	3.0	4.4	6.0		
Rated Torque	[N×m]	2.86	5.73	8.59	11.46	11.46	19.10	28.64	42.01	11.46	19.10	28.64	42.01	57.29		
	[kgf×cm]	29.23	58.46	87.69	116.92	116.92	194.86	292.29	428.69	116.92	194.86	292.29	428.69	584.58		
Max. Instantaneous	[N×m]	8.59	17.19	25.78	34.37	34.37	57.29	85.93	126.04	34.37	57.29	85.93	126.04	171.87		
	[kgf×cm]	87.69	175.30	263.06	350.75	350.75	584.58	876.88	1286.08	350.75	584.58	876.88	1286.08	1753.75		
Rated Speed	[r/min]	2000						1000			2000		1700		2000	
Max. Speed	[r/min]	2000						1700			2000		1700		2000	
	[kg×m ² ×10 ⁻⁴]	6.66	12.00	17.34	22.68	30.74	52.13	83.60	121.35	51.42	80.35	132.41	172.91	291.36		
Inertia	[gf×cm×s ²]	6.80	12.24	17.69	23.14	31.37	53.19	85.31	123.83	52.47	81.99	135.11	176.44	297.31		
	Allowable Load Inertia Ratio	10 times of motor inertia						5 times of motor inertia								
Rated Power Rate	[kW/s]	12.32	27.35	42.59	57.89	42.71	69.95	98.15	145.45	25.53	45.39	61.97	102.08	112.65		
Speed/Position Detector	Standard(Note1)	Parallel, Type Incremental 3000[P/R]														
	Option	Serial Type 19[Bit]														
Specifications & Features	Structure	Fully closed · Self cooling IP65(excluding the shaft-through section)														
	Rated Time	Continuous														
	Ambient Temp	Operating : 0 ~ 40[°C] Storage : -20 ~ 60[°C]														
	Ambient Humidity	Below 90[%](avoid dew-condensation)														
	Atmosphere	Avoid direct sunlight, no corrosive gas, inflammable gas, oil mist, or dust.														
Weight	E/V	Elevation/vibration 49[m/s ²](5G)														
	[kg]	5.5	7.54	9.68	11.78	12.4	17.7	26.3	35.6	17.0	22.0	30.8	37.5	66.2		

Note1) L7□A075 Servo Drive is Coming soon.

Speed-Torque Characteristics



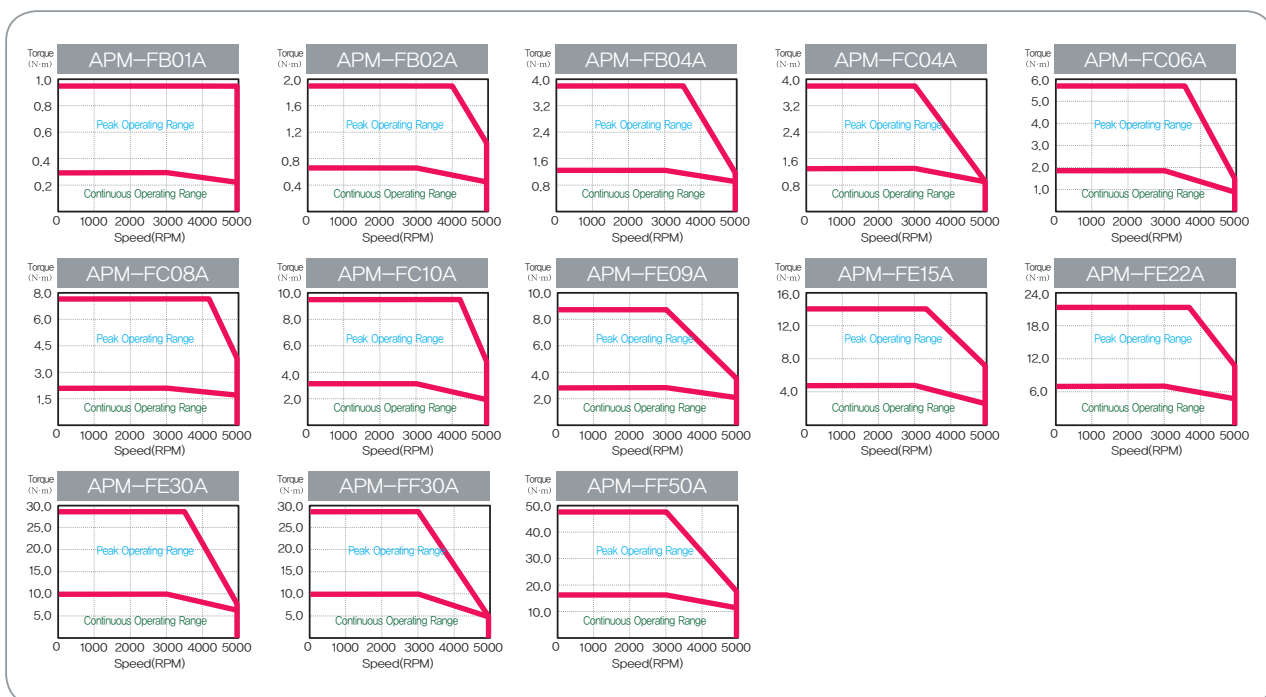
Servo Motor Characteristics (F Series)

Motor Specifications [Rated 3000r/min]

Servo Motor (APM-□□□□)	FB01A	FB02A	FB04A	FC04A	FC06A	FC08A	FC10A	FE09A	FE15A	FE22A	FE30A	FF30A	FF50A	
Applicable Drive	L7□A001	L7□A002	L7□A004		L7□A008		L7□A010		L7□A020		L7□A035		L7□A050	
Flange Size(□)	□60			□80				□130			□180			
Rated Output	[kW]	0.1	0.2	0.4	0.4	0.6	0.75	1.0	0.9	1.5	2.2	3.0	5.0	
Rated Torque	[N×m]	0.32	0.64	1.27	1.27	1.91	2.39	3.18	2.86	4.77	7.00	9.55	15.91	
	[kgf×cm]	3.25	6.50	12.99	13.00	19.50	24.36	32.50	29.20	48.70	71.40	97.40	162.30	
Max. Instantaneous	[N×m]	0.96	1.91	3.82	3.82	5.73	7.16	9.55	8.59	14.32	21.01	28.65	47.74	
	[kgf×cm]	9.74	19.49	38.98	38.98	58.47	73.08	97.44	87.70	146.10	214.30	292.20	487.00	
Rated Speed	[r/min]	3000						3000						
Max. Speed	[r/min]	5000						4500		5000				
Inertia	[kg×m ² ×10 ⁻⁴]	0.09	0.15	0.25	0.50	0.88	1.25	1.62	5.66	10.18	14.62	19.04	27.96	46.56
	[gf×cm×s ²]	0.09	0.15	0.25	0.51	0.89	1.27	1.65	5.77	10.39	14.92	19.43	28.53	47.51
Allowable Load Inertia Ratio		20 times of motor inertia			15 times of motor inertia			10 times of motor inertia			5 times of motor inertia			
Rated Power Rate	[kW/s]	11.38	27.95	65.9	32.62	41.69	45.78	62.74	14.47	22.38	33.59	47.85	54.33	
Speed/Position Detector	Standard(Notel)	Serial Type 19[Bit]												
	Option	X												
Specifications & Features	Structure	Fully closed · Self cooling IP65(excluding the shaft-through section)												
	Rated Time	Continuous												
	Ambient Temp	Operating : 0 ~ 40[°C] Storage : -20 ~ 60[°C]												
	Ambient Humidity	Below 90[%](avoid dew-condensation)												
	Atmosphere	Avoid direct sunlight, no corrosive gas, inflammable gas, oil mist, or dust.												
Weight	E/V	Elevation/vibration 49[m/s ²](5G)												
	[kg]	0.72	0.94	1.32	1.56	2.18	2.72	3.80	5.04	6.74	8.48	10.05	12.5	17.4

Note1) L7□A075 Servo Drive is Coming soon.

Speed-Torque Characteristics



INDUSTRIAL L7 SERIES SYSTEM

Servo Motor Characteristics (F Series)

Motor Specifications [Rated 2000r/min]

Servo Motor (APM-□□□□)	FC03D	FC05D	FC06D	FC07D	FE06D	FE11D	FE16D	FE22D	
Applicable Drive	L7□A004	L7□A008			L7□A010		L7□A020		
Flange Size(□)	□80				□130				
Rated Output	[kW]	0.3	0.45	0.55	0.65	0.6	1.1	1.6	2.2
Rated Torque	[N×m]	1.43	2.15	2.60	3.10	2.86	5.25	7.63	10.50
	[kgf×cm]	14.60	21.90	26.80	31.70	29.20	53.60	77.90	107.10
Max. Instantaneous	[N×m]	4.30	6.45	7.88	9.31	8.59	15.75	22.92	31.51
	[kgf×cm]	43.80	65.80	80.40	95.00	87.70	160.70	233.80	321.40
Rated Speed	[r/min]	2000							
Max. Speed	[r/min]	3000							
Inertia	[kg×m ² ×10 ⁻⁴]	0.50	0.88	1.25	1.62	5.66	10.18	14.62	19.04
	[gf×cm×s ²]	0.51	0.89	1.27	1.65	5.77	10.39	14.92	19.43
Allowable Load Inertia Ratio		15 times of motor inertia				10 times of motor inertia			
Rated Power Rate	[kW/s]	41.28	52.76	55.39	59.64	14.49	27.08	39.89	57.9
Speed/Position Detector	Standard(Note1)	Serial Type 19[Bit]							
	Option	X							
Specifications & Features	Structure	Fully closed · Self cooling IP65(excluding the shaft-through section)							
	Rated Time	Continuous							
	Ambient Temp	Operating : 0 ~ 40[°C] Storage : -20 ~ 60[°C]							
	Ambient Humidity	Below 90[%](avoid dew-condensation)							
	Atmosphere	Avoid direct sunlight, no corrosive gas, inflammable gas, oil mist, or dust.							
Weight	E/V	Elevation/vibration 49[m/s ²](5G)							
	[kg]	1.56	2.18	2.72	3.8	5.04	6.74	8.48	10.05

Note1) L7□A075 Servo Drive is Coming soon.

Speed-Torque Characteristics



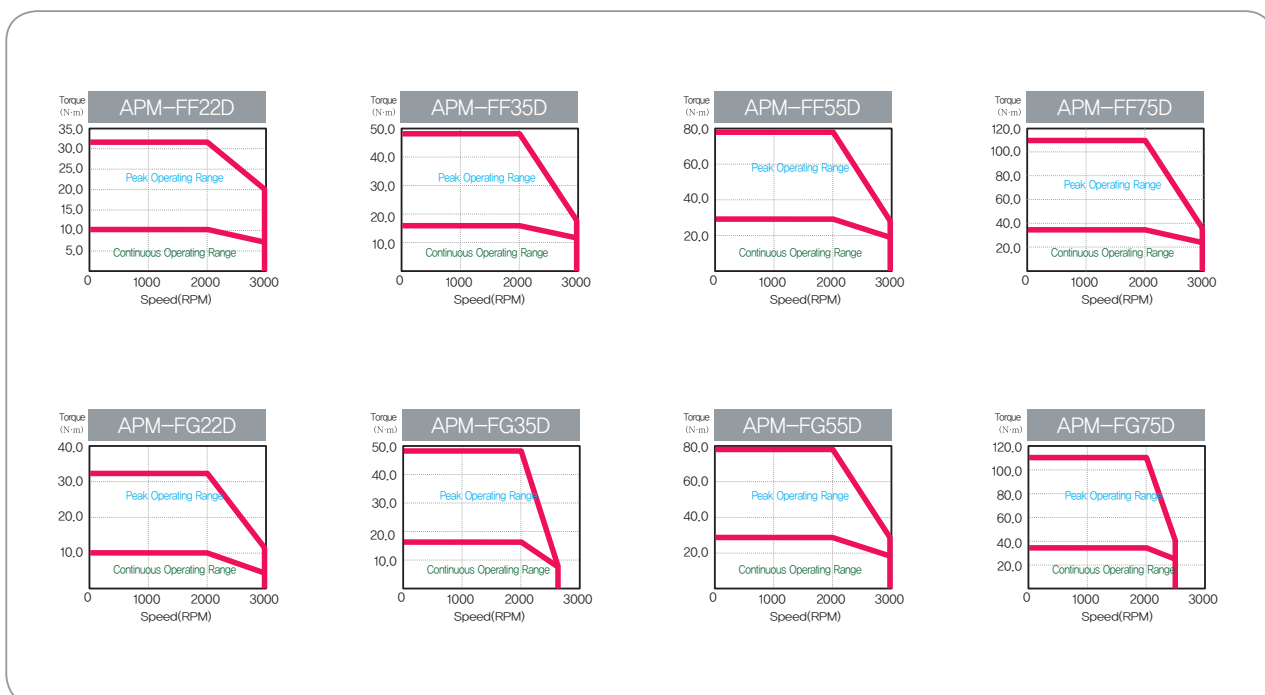
Servo Motor Characteristics (F Series)

Motor Specifications [Rated 2000r/min]

Servo Motor (APM-□□□□)	FF22D	FF35D	FF55D	FF75D	FG22D	FG35D	FG55D	FG75D	
Applicable Drive	L7□A020	L7□A035	L7□A050	L7□A075	L7□A020	L7□A035	L7□A050	L7□A075	
Flange Size(□)	□180				□220				
Rated Output	[kW]	2.2	3.5	5.5	7.5	2.2	3.5	5.5	7.5
Rated Torque	[N×m]	10.50	16.70	26.25	35.81	10.50	16.71	26.25	35.81
	[kgf×cm]	107.10	170.40	267.80	365.40	107.10	170.40	267.80	365.40
Max. Instantaneous	[N×m]	31.50	50.10	78.76	89.53	31.51	50.12	78.76	89.53
	[kgf×cm]	321.30	511.40	803.40	913.50	321.30	511.30	803.40	913.50
Rated Speed	[r/min]	2000							
Max. Speed	[r/min]	3000		2500	3000	2700	3000	2500	
Inertia	[kg×m ² ×10 ⁻⁴]	27.96	46.56	73.85	106.70	41.13	71.53	117.72	149.40
	[gf×cm×s ²]	28.53	47.51	75.36	108.90	41.97	72.99	120.12	152.45
Allowable Load Inertia Ratio		5 times of motor inertia							
Rated Power Rate	[kW/s]	39.43	59.89	93.27	120.15	26.78	38.99	58.51	85.83
Speed/Position Detector	Standard(Note1)	Serial Type 19[Bit]							
	Option	X							
Specifications & Features	Structure	Fully closed · Self cooling IP65(excluding the shaft-through section)							
	Rated Time	Continuous							
	Ambient Temp	Operating : 0 ~ 40[°C] Storage : -20 ~ 60[°C]							
	Ambient Humidity	Below 90[%](avoid dew-condensation)							
	Atmosphere	Avoid direct sunlight, no corrosive gas, inflammable gas, oil mist, or dust.							
E/V		Elevation/vibration 49[m/s ²](5G)							
Weight	[kg]	12.5	17.4	25.2	33.8	15.42	20.22	28.02	33.45

Note1) L7□A075 Servo Drive is Coming soon.

Speed-Torque Characteristics



INDUSTRIAL L7 SERIES SYSTEM

Servo Motor Characteristics(F Series)

Motor Specifications [Rated 1500r/min]

Servo Motor (APM-□□□□)	FE05G	FE09G	FE13G	FE17G	FF20G	FF30G	FF44G	FF60G	FF75G	FG20G	FG30G	FG44G	FG60G	
Applicable Drive	L7□A008	L7□A010	L7□A020	L7□A020	L7□A020	L7□A035	L7□A050	L7□A075	L7□A075	L7□A020	L7□A035	L7□A050	L7□A075	
Flange Size(□)	□130				□180				□220					
Rated Output	[kW]	0.45	0.85	1.3	1.7	1.8	2.9	4.4	6.0	7.5	1.8	2.9	4.4	6.0
Rated Torque	[N×m]	2.86	5.41	8.27	10.82	11.45	18.46	28.00	38.20	47.70	11.50	18.50	28.00	38.20
	[kgf×cm]	29.22	55.19	84.41	110.38	116.90	188.30	285.70	389.80	487.20	116.90	188.40	285.80	389.70
Max. Instantaneous	[N×m]	8.59	16.23	24.82	32.46	34.35	55.38	84.03	95.50	143.20	34.40	55.40	84.00	95.50
	[kgf×cm]	87.66	165.57	253.23	331.14	350.60	564.90	857.10	974.90	1462.00	350.80	565.10	857.40	974.30
Rated Speed	[r/min]	1500												
Max. Speed	[r/min]	3000				2700		3000	2500	2200	3000	2700	3000	2500
Inertia	[kg×m ² ×10 ⁻⁴]	5.66	10.18	14.62	19.04	27.96	46.56	73.85	106.70	131.30	41.97	71.53	117.72	149.40
	[gf×cm×s ²]	5.77	10.39	14.92	19.43	28.53	47.51	75.36	108.90	134.00	41.97	72.99	120.12	152.45
Allowable Load Inertia Ratio		10 times of motor inertia				5 times of motor inertia								
Rated Power Rate	[kW/s]	14.49	28.74	46.81	61.46	46.92	73.14	106.15	136.73	173.63	31.91	47.66	66.64	97.63
Speed/Position Detector	Standard(Note1)	Serial Type 19[Bit]												
	Option	X												
Specifications & Features	Structure	Fully closed · Self cooling IP65(excluding the shaft-through section)												
	Rated Time	Continuous												
	Ambient Temp	Operating : 0 ~ 40[°C] Storage : -20 ~ 60[°C]												
	Ambient Humidity	Below 90[%](avoid dew-condensation)												
	Atmosphere	Avoid direct sunlight, no corrosive gas, inflammable gas, oil mist, or dust.												
E/V		Elevation/vibration 49[m/s ²](5G)												
Weight	[kg]	5.04	6.74	8.48	10.05	12.5	17.4	25.2	33.8	38.5	15.42	20.22	28.02	33.45

Note1) L7□A075 Servo Drive is Coming soon.

Speed-Torque Characteristics



Servo Motor Characteristics (F Series)

Motor Specifications [Rated 1000r/min]

Servo Motor (APM-□□□□)	FE03M	FE06M	FE09M	FE12M	FF12M	FF20M	FF30M	FF44M	FG12M	FG20M	FG30M	FG44M	
Applicable Drive	L7□A004	L7□A008	L7□A010		L7□A020		L7□A035	L7□A050	L7□A020	L7□A035	L7□A050		
Flange Size(□)	□130				□180				□220				
Rated Output	[kW]	0.3	0.6	0.9	1.2	1.2	2.0	3.0	4.4	1.2	2.0	3.0	4.4
Rated Torque	[N×m]	2.86	5.72	8.59	11.46	11.46	19.09	28.64	42.02	11.50	19.10	28.60	42.00
	[kgf×cm]	29.22	58.40	87.70	116.90	116.90	194.80	292.20	428.70	116.90	194.90	292.30	428.70
Max. Instantaneous	[N×m]	8.59	17.18	25.77	34.22	34.38	57.29	85.94	126.10	34.40	57.30	85.90	126.00
	[kgf×cm]	87.66	175.30	262.90	349.10	350.70	584.40	876.60	1286.00	350.80	584.60	876.90	1286.10
Rated Speed	[r/min]	1000											
Max. Speed	[r/min]	2000				1700				2000		1700	2000
Inertia	[kg×m ² ×10 ⁻⁴]	5.66	10.18	14.62	19.04	27.96	46.56	73.85	106.70	41.13	71.53	117.72	149.40
	[gf×cm×s ²]	5.77	10.39	14.92	19.43	28.53	47.51	75.36	108.90	41.97	72.99	120.12	152.45
Allowable Load Inertia Ratio		10 times of motor inertia				5 times of motor inertia							
Rated Power Rate	[kW/s]	14.49	32.22	50.48	68.91	46.94	78.27	111.04	165.38	31.91	51	69.7	118.14
Speed/Position Detector	Standard(Notel)	Serial Type 19[Bit]											
	Option	X											
Specifications & Features	Structure	Fully closed · Self cooling IP65(excluding the shaft-through section)											
	Rated Time	Continuous											
	Ambient Temp	Operating : 0 ~ 40[°C] Storage : -20 ~ 60[°C]											
	Ambient Humidity	Below 90[%](avoid dew-condensation)											
	Atmosphere	Avoid direct sunlight, no corrosive gas, inflammable gas, oil mist, or dust.											
Weight	E/V	Elevation/vibration 49[m/s ²](5G)											
	[kg]	5.04	6.74	8.48	10.05	12.5	17.4	25.2	33.8	15.4	20.22	28.02	33.45

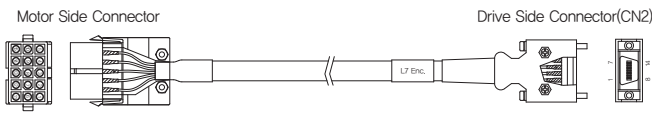
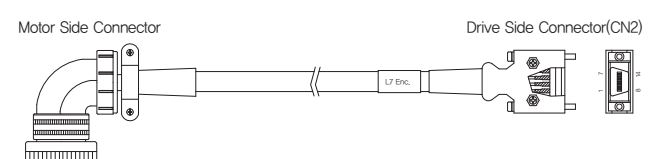
Note1) L7□A075 Servo Drive is Coming soon.

Speed-Torque Characteristics



Options and Peripherals

Specifications for Options [Power Cable]

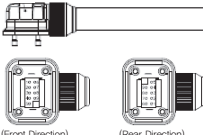
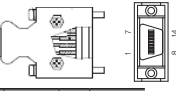

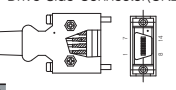
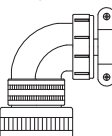
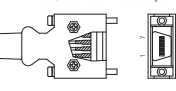
Type	Product Type	Model Name ^(Note1)	Applicable Motor	Specifications																																																																								
For Signal	Parallel Encoder Cable (Small Capacity)	APCS- E□□□AS	All Models of APM-SA APM-SB APM-SC APM-HB SERIES	 <table border="1" data-bbox="845 705 1061 907"> <thead> <tr> <th>PIN No.</th> <th>Encoder Signal</th> <th>PIN No.</th> <th>Encoder Signal</th> </tr> </thead> <tbody> <tr><td>1</td><td>A</td><td>9</td><td>V</td></tr> <tr><td>2</td><td>\bar{A}</td><td>10</td><td>\bar{V}</td></tr> <tr><td>3</td><td>B</td><td>11</td><td>W</td></tr> <tr><td>4</td><td>\bar{B}</td><td>12</td><td>\bar{W}</td></tr> <tr><td>5</td><td>Z</td><td>13</td><td>+5V</td></tr> <tr><td>6</td><td>\bar{Z}</td><td>14</td><td>0V</td></tr> <tr><td>7</td><td>U</td><td>15</td><td>SHIELD</td></tr> <tr><td>8</td><td>\bar{U}</td><td></td><td></td></tr> </tbody> </table> <table border="1" data-bbox="1077 705 1300 907"> <thead> <tr> <th>PIN No.</th> <th>Encoder Signal</th> <th>PIN No.</th> <th>Encoder Signal</th> </tr> </thead> <tbody> <tr><td>1</td><td>W</td><td>8</td><td>Z</td></tr> <tr><td>2</td><td>\bar{W}</td><td>9</td><td>\bar{Z}</td></tr> <tr><td>3</td><td>V</td><td>10</td><td>\bar{B}</td></tr> <tr><td>4</td><td>\bar{V}</td><td>11</td><td>B</td></tr> <tr><td>5</td><td>U</td><td>12</td><td>\bar{A}</td></tr> <tr><td>6</td><td>\bar{U}</td><td>13</td><td>A</td></tr> <tr><td>7</td><td>0V</td><td>14</td><td>+5V</td></tr> <tr><td></td><td>PLATE</td><td></td><td>SHIELD</td></tr> </tbody> </table> <p>(Motor Side Connector) (Driver Side Connector)</p> <ol style="list-style-type: none"> Motor Side Connector <ol style="list-style-type: none"> Cap Spec.(15 Position) : 172163-1(Made by AMP) Socket Spec. : 170361-1(Made by AMP) Driver Side Connector(CN2) <ol style="list-style-type: none"> Case Spec. : 10314-52A0-008(Made by 3M) Connector Spec. : 10114-3000VE(Made by 3M) Cable Spec. : 7P×0.2SQ or 7P×AWG24 	PIN No.	Encoder Signal	PIN No.	Encoder Signal	1	A	9	V	2	\bar{A}	10	\bar{V}	3	B	11	W	4	\bar{B}	12	\bar{W}	5	Z	13	+5V	6	\bar{Z}	14	0V	7	U	15	SHIELD	8	\bar{U}			PIN No.	Encoder Signal	PIN No.	Encoder Signal	1	W	8	Z	2	\bar{W}	9	\bar{Z}	3	V	10	\bar{B}	4	\bar{V}	11	B	5	U	12	\bar{A}	6	\bar{U}	13	A	7	0V	14	+5V		PLATE		SHIELD
				PIN No.	Encoder Signal	PIN No.	Encoder Signal																																																																					
1	A	9	V																																																																									
2	\bar{A}	10	\bar{V}																																																																									
3	B	11	W																																																																									
4	\bar{B}	12	\bar{W}																																																																									
5	Z	13	+5V																																																																									
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2	\bar{W}	9	\bar{Z}																																																																									
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7	0V	14	+5V																																																																									
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For Signal	Parallel Encoder Cable (Middle Capacity)	APCS- E□□□BS	All Models of APM-SE APM-SF APM-SG APM-LF APM-LG APM-HE SERIES	 <table border="1" data-bbox="845 1377 1061 1579"> <thead> <tr> <th>PIN No.</th> <th>Encoder Signal</th> <th>PIN No.</th> <th>Encoder Signal</th> </tr> </thead> <tbody> <tr><td>A</td><td>A</td><td>M</td><td>V</td></tr> <tr><td>B</td><td>\bar{A}</td><td>N</td><td>\bar{V}</td></tr> <tr><td>C</td><td>B</td><td>P</td><td>W</td></tr> <tr><td>D</td><td>\bar{B}</td><td>R</td><td>\bar{W}</td></tr> <tr><td>E</td><td>Z</td><td>H</td><td>+5V</td></tr> <tr><td>F</td><td>\bar{Z}</td><td>G</td><td>0V</td></tr> <tr><td>K</td><td>U</td><td>J</td><td>SHIELD</td></tr> <tr><td>L</td><td>\bar{U}</td><td></td><td></td></tr> </tbody> </table> <table border="1" data-bbox="1077 1377 1300 1579"> <thead> <tr> <th>PIN No.</th> <th>Encoder Signal</th> <th>PIN No.</th> <th>Encoder Signal</th> </tr> </thead> <tbody> <tr><td>1</td><td>W</td><td>8</td><td>Z</td></tr> <tr><td>2</td><td>\bar{W}</td><td>9</td><td>\bar{Z}</td></tr> <tr><td>3</td><td>V</td><td>10</td><td>B</td></tr> <tr><td>4</td><td>\bar{V}</td><td>11</td><td>\bar{B}</td></tr> <tr><td>5</td><td>U</td><td>12</td><td>\bar{A}</td></tr> <tr><td>6</td><td>\bar{U}</td><td>13</td><td>A</td></tr> <tr><td>7</td><td>0V</td><td>14</td><td>+5V</td></tr> <tr><td></td><td>PLATE</td><td></td><td>SHIELD</td></tr> </tbody> </table> <p>(Motor Side Connector) (Driver Side Connector)</p> <ol style="list-style-type: none"> Motor Side Connector(MS : Military Standard) <ol style="list-style-type: none"> Plug Spec. : MS3108B20-29S Drive Side Connector(CN2) <ol style="list-style-type: none"> Case Spec. : 10314-52A0-008(Made by 3M) Connector Spec. : 10114-3000VE(Made by 3M) Cable Spec. : 7P×0.2SQ or 7P×AWG24 	PIN No.	Encoder Signal	PIN No.	Encoder Signal	A	A	M	V	B	\bar{A}	N	\bar{V}	C	B	P	W	D	\bar{B}	R	\bar{W}	E	Z	H	+5V	F	\bar{Z}	G	0V	K	U	J	SHIELD	L	\bar{U}			PIN No.	Encoder Signal	PIN No.	Encoder Signal	1	W	8	Z	2	\bar{W}	9	\bar{Z}	3	V	10	B	4	\bar{V}	11	\bar{B}	5	U	12	\bar{A}	6	\bar{U}	13	A	7	0V	14	+5V		PLATE		SHIELD
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Cable Length(m)	3	5	10	20
Robotic Cable(F)	F03	F05	F10	F20
General Cable(N)	N03	N05	N10	N20

Options and Peripherals

Specifications for Options [Serial Encoder Cable]










Type	Product Type	Model Name ^(Note1)	Applicable Motor	Specifications																																																																								
For Signal	Encoder Cable for Flat Motor (Small Capacity)	APCS- E□□□ES -□ Note)Model name for direction of Connector Front : APCS-E□□□ES Rear : APCS-E□□□ES-R	All Models of APM-FB APM-FC SERIES	<p>Motor Side Connector</p>  <p>Drive Side Connector(CN2)</p>  <table border="1" data-bbox="997 683 1093 840"> <thead> <tr> <th>Pin No.</th> <th>Encoder Signal</th> </tr> </thead> <tbody> <tr><td>1</td><td>MA</td></tr> <tr><td>2</td><td>SLO</td></tr> <tr><td>3</td><td>-</td></tr> <tr><td>4</td><td>OV</td></tr> <tr><td>5</td><td>SHIELD</td></tr> <tr><td>6</td><td>MA</td></tr> <tr><td>7</td><td>SLO</td></tr> <tr><td>8</td><td>-</td></tr> <tr><td>9</td><td>+5V</td></tr> </tbody> </table> <p>(Motor Side Connector)</p> <table border="1" data-bbox="1204 683 1380 840"> <thead> <tr> <th>Pin No.</th> <th>Encoder Signal</th> <th>Pin No.</th> <th>Encoder Signal</th> </tr> </thead> <tbody> <tr><td>1</td><td>-</td><td>8</td><td>-</td></tr> <tr><td>2</td><td>-</td><td>9</td><td>-</td></tr> <tr><td>3</td><td>MA</td><td>10</td><td>-</td></tr> <tr><td>4</td><td>MA</td><td>11</td><td>-</td></tr> <tr><td>5</td><td>SLO</td><td>12</td><td>-</td></tr> <tr><td>6</td><td>SLO</td><td>13</td><td>-</td></tr> <tr><td>7</td><td>OV</td><td>14</td><td>+5V</td></tr> <tr><td colspan="2">PLATE</td><td colspan="2">SHIELD</td></tr> </tbody> </table> <p>(Drive Side Connector)</p> <ol style="list-style-type: none"> Motor Side Connector <ol style="list-style-type: none"> Cap Spec. : 2201825-1(Made by Tyco) Socket Spec. : 2174065-4(Made by Tyco) Drive Side Connector(CN2) <ol style="list-style-type: none"> Case Spec. : 10314-52A0-008(Made by 3M) Connector Spec. : 10114-3000VE(Made by 3M) Cable Spec. : 4P×0.2SQ or 4P×24AWG 	Pin No.	Encoder Signal	1	MA	2	SLO	3	-	4	OV	5	SHIELD	6	MA	7	SLO	8	-	9	+5V	Pin No.	Encoder Signal	Pin No.	Encoder Signal	1	-	8	-	2	-	9	-	3	MA	10	-	4	MA	11	-	5	SLO	12	-	6	SLO	13	-	7	OV	14	+5V	PLATE		SHIELD																	
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For Signal	Encoder Cable for Serial Type (Small Capacity)	APCS- E□□□CS	All Models of APM-SA APM-SB APM-SC SERIES	<p>Motor Side Connector</p>  <p>Drive Side Connector(CN2)</p>  <table border="1" data-bbox="1157 1153 1252 1310"> <thead> <tr> <th>Pin No.</th> <th>Encoder Signal</th> </tr> </thead> <tbody> <tr><td>1</td><td>MA</td></tr> <tr><td>2</td><td>MA</td></tr> <tr><td>3</td><td>SLO</td></tr> <tr><td>4</td><td>SLO</td></tr> <tr><td>5</td><td>-</td></tr> <tr><td>6</td><td>-</td></tr> <tr><td>7</td><td>+5V</td></tr> <tr><td>8</td><td>OV</td></tr> <tr><td>9</td><td>SHIELD</td></tr> </tbody> </table> <p>(Motor Side Connector)</p> <table border="1" data-bbox="1268 1153 1444 1310"> <thead> <tr> <th>Pin No.</th> <th>Encoder Signal</th> <th>Pin No.</th> <th>Encoder Signal</th> </tr> </thead> <tbody> <tr><td>1</td><td>-</td><td>8</td><td>-</td></tr> <tr><td>2</td><td>-</td><td>9</td><td>-</td></tr> <tr><td>3</td><td>MA</td><td>10</td><td>-</td></tr> <tr><td>4</td><td>MA</td><td>11</td><td>-</td></tr> <tr><td>5</td><td>SLO</td><td>12</td><td>-</td></tr> <tr><td>6</td><td>SLO</td><td>13</td><td>-</td></tr> <tr><td>7</td><td>OV</td><td>14</td><td>+5V</td></tr> <tr><td colspan="2">PLATE</td><td colspan="2">SHIELD</td></tr> </tbody> </table> <p>(Drive Side Connector)</p> <ol style="list-style-type: none"> Motor Side Connector <ol style="list-style-type: none"> Cap Spec.(9 Position) : 172161-1(Made by AMP) Socket Spec. : 170361-1(Made by AMP) Drive Side Connector(CN2) <ol style="list-style-type: none"> Case Spec. : 10314-52A0-008(Made by 3M) Connector Spec. : 10114-3000VE(Made by 3M) Cable Spec. : 3P×0.2SQ or 3P×24AWG 	Pin No.	Encoder Signal	1	MA	2	MA	3	SLO	4	SLO	5	-	6	-	7	+5V	8	OV	9	SHIELD	Pin No.	Encoder Signal	Pin No.	Encoder Signal	1	-	8	-	2	-	9	-	3	MA	10	-	4	MA	11	-	5	SLO	12	-	6	SLO	13	-	7	OV	14	+5V	PLATE		SHIELD																	
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For Signal	Encoder Cable for Serial Type (Middle Capacity)	APCS- E□□□DS	All Models of APM-SE APM-SF APM-SG APM-LF APM-LG APM-FE APM-FF APM-FG SERIES	<p>Motor Side Connector</p>  <p>Drive Side Connector(CN2)</p>  <table border="1" data-bbox="1045 1478 1220 1635"> <thead> <tr> <th>Pin No.</th> <th>Encoder Signal</th> <th>Pin No.</th> <th>Encoder Signal</th> </tr> </thead> <tbody> <tr><td>A</td><td>MA</td><td>M</td><td>-</td></tr> <tr><td>B</td><td>MA</td><td>N</td><td>-</td></tr> <tr><td>C</td><td>SLO</td><td>P</td><td>-</td></tr> <tr><td>D</td><td>SLO</td><td>R</td><td>-</td></tr> <tr><td>E</td><td>-</td><td>H</td><td>+5V</td></tr> <tr><td>F</td><td>-</td><td>G</td><td>OV</td></tr> <tr><td>K</td><td>-</td><td>J</td><td>SHIELD</td></tr> <tr><td>L</td><td>-</td><td>-</td><td>-</td></tr> </tbody> </table> <p>(Motor Side Connector)</p> <table border="1" data-bbox="1236 1478 1412 1635"> <thead> <tr> <th>Pin No.</th> <th>Encoder Signal</th> <th>Pin No.</th> <th>Encoder Signal</th> </tr> </thead> <tbody> <tr><td>1</td><td>-</td><td>8</td><td>-</td></tr> <tr><td>2</td><td>-</td><td>9</td><td>-</td></tr> <tr><td>3</td><td>MA</td><td>10</td><td>-</td></tr> <tr><td>4</td><td>MA</td><td>11</td><td>-</td></tr> <tr><td>5</td><td>SLO</td><td>12</td><td>-</td></tr> <tr><td>6</td><td>SLO</td><td>13</td><td>-</td></tr> <tr><td>7</td><td>OV</td><td>14</td><td>+5V</td></tr> <tr><td colspan="2">PLATE</td><td colspan="2">SHIELD</td></tr> </tbody> </table> <p>(Drive Side Connector)</p> <ol style="list-style-type: none"> Motor Side Connector(MS : Military Standard) <ol style="list-style-type: none"> Plug Spec. : MS3108B20-29S Drive Side Connector(CN2) <ol style="list-style-type: none"> Case Spec. : 10314-52A0-008(Made by 3M) Connector Spec. : 10114-3000VE(Made by 3M) Cable Spec. : 4P×0.2SQ or 4P×24AWG 	Pin No.	Encoder Signal	Pin No.	Encoder Signal	A	MA	M	-	B	MA	N	-	C	SLO	P	-	D	SLO	R	-	E	-	H	+5V	F	-	G	OV	K	-	J	SHIELD	L	-	-	-	Pin No.	Encoder Signal	Pin No.	Encoder Signal	1	-	8	-	2	-	9	-	3	MA	10	-	4	MA	11	-	5	SLO	12	-	6	SLO	13	-	7	OV	14	+5V	PLATE		SHIELD	
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Cable Length(m)	3	5	10	20
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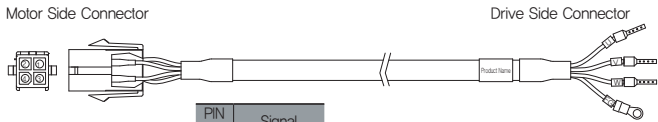
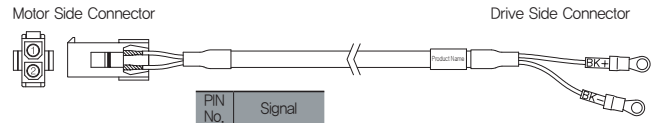
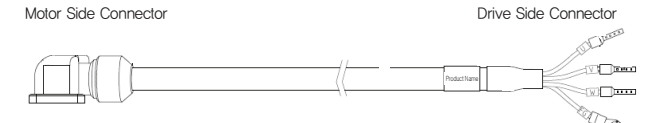
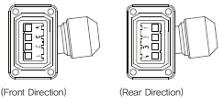
Options and Peripherals

Specifications for Options [Serial Encoder Cable]

Type	Product Type	Model Name ^(Note1)	Applicable Motor	Specifications																																																																														
For Signal	Encoder Cable for Multi-turn Serial Type (AMP Type—Small Capacity)	APCS— E□□□CS1	All Models of APM—SA APM—SB APM—SC SERIES	 <table border="1" data-bbox="842 656 927 824"> <thead> <tr> <th>PIN No.</th> <th>Encoder Signal</th> </tr> </thead> <tbody> <tr><td>1</td><td>MA</td></tr> <tr><td>2</td><td>MA</td></tr> <tr><td>3</td><td>SL</td></tr> <tr><td>4</td><td>SL</td></tr> <tr><td>5</td><td>VOD B</td></tr> <tr><td>6</td><td>GND B</td></tr> <tr><td>7</td><td>+5V</td></tr> <tr><td>8</td><td>OV</td></tr> <tr><td>9</td><td>SHIELD</td></tr> </tbody> </table> <p>(Motor Side Connector)</p>  <table border="1" data-bbox="1066 656 1150 824"> <thead> <tr> <th>PIN No.</th> <th>Encoder Signal</th> <th>PIN No.</th> <th>Encoder Signal</th> </tr> </thead> <tbody> <tr><td>1</td><td>—</td><td>8</td><td>—</td></tr> <tr><td>2</td><td>—</td><td>9</td><td>—</td></tr> <tr><td>3</td><td>MA</td><td>10</td><td>—</td></tr> <tr><td>4</td><td>MA</td><td>11</td><td>—</td></tr> <tr><td>5</td><td>SLO</td><td>12</td><td>—</td></tr> <tr><td>6</td><td>SLO</td><td>13</td><td>—</td></tr> <tr><td>7</td><td>OV</td><td>14</td><td>+5V</td></tr> <tr><td colspan="2">PLATE</td><td colspan="2">SHIELD</td></tr> </tbody> </table> <p>(Driver Side Connector)</p>  <table border="1" data-bbox="1305 712 1406 801"> <thead> <tr> <th>PIN No.</th> <th>Encoder Signal</th> </tr> </thead> <tbody> <tr><td>1</td><td>BATTERY</td></tr> <tr><td>2</td><td>BATTERY OV</td></tr> </tbody> </table> <p>(Battery Connector)</p> <ol style="list-style-type: none"> Motor Side Connector <ol style="list-style-type: none"> Cap Spec.(9 Position) : 172161-1(Made by AMP) Socket Spec. : 170361-1(Made by AMP) Drive Side Connector(CN2) <ol style="list-style-type: none"> Case Spec. : 10314-52A0-008(Made by 3M) Connector Spec. : 10114-3000VE(Made by 3M) Cable Spec. : 4P×0.2SQ or 4P×24AWG Battery Connector Spec. : 5267-02A(Made by MOLEX) 	PIN No.	Encoder Signal	1	MA	2	MA	3	SL	4	SL	5	VOD B	6	GND B	7	+5V	8	OV	9	SHIELD	PIN No.	Encoder Signal	PIN No.	Encoder Signal	1	—	8	—	2	—	9	—	3	MA	10	—	4	MA	11	—	5	SLO	12	—	6	SLO	13	—	7	OV	14	+5V	PLATE		SHIELD		PIN No.	Encoder Signal	1	BATTERY	2	BATTERY OV																
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For Signal	Encoder Cable for Multi-turn Serial Type (Small Capacity)	APCS— E□□□ES1 —□	All Models of APM—FB APM—FC SERIES	 <table border="1" data-bbox="842 1149 927 1317"> <thead> <tr> <th>PIN No.</th> <th>Encoder Signal</th> </tr> </thead> <tbody> <tr><td>1</td><td>MA</td></tr> <tr><td>2</td><td>SLO</td></tr> <tr><td>3</td><td>GND B</td></tr> <tr><td>4</td><td>OV</td></tr> <tr><td>5</td><td>SHIELD</td></tr> <tr><td>6</td><td>MA</td></tr> <tr><td>7</td><td>SLO</td></tr> <tr><td>8</td><td>VOD B</td></tr> <tr><td>9</td><td>+5V</td></tr> </tbody> </table> <p>(Motor Side Connector)</p>  <table border="1" data-bbox="1066 1149 1150 1317"> <thead> <tr> <th>PIN No.</th> <th>Encoder Signal</th> <th>PIN No.</th> <th>Encoder Signal</th> </tr> </thead> <tbody> <tr><td>1</td><td>—</td><td>8</td><td>—</td></tr> <tr><td>2</td><td>—</td><td>9</td><td>—</td></tr> <tr><td>3</td><td>MA</td><td>10</td><td>—</td></tr> <tr><td>4</td><td>MA</td><td>11</td><td>—</td></tr> <tr><td>5</td><td>SLO</td><td>12</td><td>—</td></tr> <tr><td>6</td><td>SLO</td><td>13</td><td>—</td></tr> <tr><td>7</td><td>OV</td><td>14</td><td>+5V</td></tr> <tr><td colspan="2">PLATE</td><td colspan="2">SHIELD</td></tr> </tbody> </table> <p>(Driver Side Connector)</p>  <table border="1" data-bbox="1305 1205 1406 1294"> <thead> <tr> <th>PIN No.</th> <th>Encoder Signal</th> </tr> </thead> <tbody> <tr><td>1</td><td>BATTERY</td></tr> <tr><td>2</td><td>BATTERY OV</td></tr> </tbody> </table> <p>(Battery Connector)</p> <ol style="list-style-type: none"> Motor Side Connector <ol style="list-style-type: none"> Cap Spec. : 2201825-1(Made by Tyco) Socket Spec. : 2174065-4(Made by Tyco) Drive Side Connector(CN2) <ol style="list-style-type: none"> Cap Spec. : 10314-52A0-008(Made by 3M) Connector Spec. : 10114-3000VE(Made by 3M) Cable Spec. : 4P×0.2SQ or 4P×24AWG Battery Connector Spec. : 5267-02A(Made by MOLEX) 	PIN No.	Encoder Signal	1	MA	2	SLO	3	GND B	4	OV	5	SHIELD	6	MA	7	SLO	8	VOD B	9	+5V	PIN No.	Encoder Signal	PIN No.	Encoder Signal	1	—	8	—	2	—	9	—	3	MA	10	—	4	MA	11	—	5	SLO	12	—	6	SLO	13	—	7	OV	14	+5V	PLATE		SHIELD		PIN No.	Encoder Signal	1	BATTERY	2	BATTERY OV																
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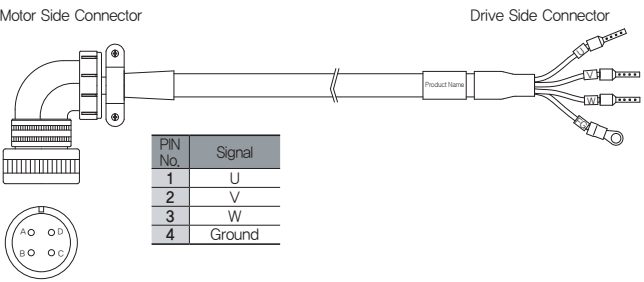
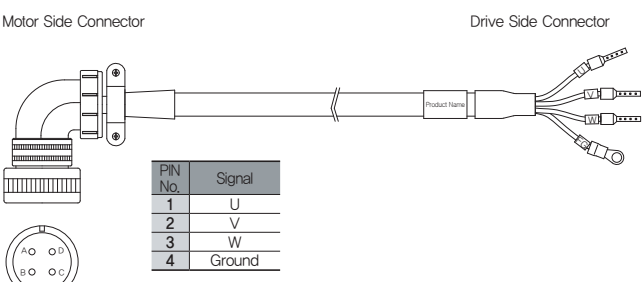
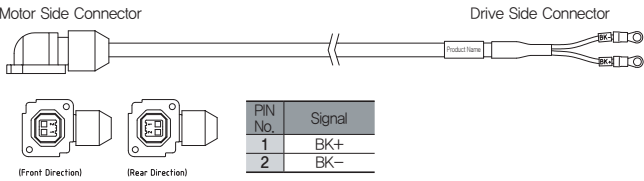
Options and Peripherals

Specifications for Options [Power Cable]

Type	Product Type	Model Name ^(Note1)	Applicable Motor	Specifications										
For Power	Power Cable (Small Capacity)	APCS-P□□□GS	All Models of APM-SA APM-SB APM-SC APM-HB SERIES	 <table border="1" data-bbox="954 683 1086 795"> <thead> <tr> <th>PIN No.</th> <th>Signal</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>U</td> </tr> <tr> <td>2</td> <td>V</td> </tr> <tr> <td>3</td> <td>W</td> </tr> <tr> <td>4</td> <td>Ground</td> </tr> </tbody> </table> <ol style="list-style-type: none"> Motor Side Connector <ol style="list-style-type: none"> Cap Spec.(4 Position) : 172159-1(Made by AMP) Socket Spec. : 170362-1(Made by AMP) Drive Side Connector(U, V, W, FG) <ol style="list-style-type: none"> U, V, W Pin Spec. : F1512 FG Pin Spec. : 1.54x4(Ring Terminal) Cable Spec. : 4C×0.75SQ or 4C×18AWG 	PIN No.	Signal	1	U	2	V	3	W	4	Ground
PIN No.	Signal													
1	U													
2	V													
3	W													
4	Ground													
For Power	Brake Cable (Small Capacity)	APC-P□□□KB	All Models of APM-SA APM-SB APM-SC SERIES	 <table border="1" data-bbox="954 1171 1086 1243"> <thead> <tr> <th>PIN No.</th> <th>Signal</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>BK+</td> </tr> <tr> <td>2</td> <td>BK-</td> </tr> </tbody> </table> <ol style="list-style-type: none"> Motor Side Connector <ol style="list-style-type: none"> Cap Spec.(2 Position) : 172157-1(Made by AMP) Socket Spec. : 170362-1(Made by AMP) Drive Side Connector <ol style="list-style-type: none"> Connecting terminal Spec. : 1.5-3(Ring Terminal) Cable Spec. : 2C×0.75SQ or 2C×18AWG 	PIN No.	Signal	1	BK+	2	BK-				
PIN No.	Signal													
1	BK+													
2	BK-													
For Power	Power Cable for Flat Motor (Small Capacity)	APCS-P□□□FS -□	All Models of APM-FB APM-FC SERIES	  <table border="1" data-bbox="1031 1630 1163 1742"> <thead> <tr> <th>PIN No.</th> <th>Signal</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>W</td> </tr> <tr> <td>2</td> <td>V</td> </tr> <tr> <td>3</td> <td>U</td> </tr> <tr> <td>4</td> <td>Ground</td> </tr> </tbody> </table> <ol style="list-style-type: none"> Motor Side Connector <ol style="list-style-type: none"> Plug Spec. : KN5FT04SJ1(Made by JAE) Socket Spec. : ST-KN-S-C1B-3500(Made by JAE) Drive Side Connector(U, V, W, FG) <ol style="list-style-type: none"> U, V, W Pin Spec. : F1512 FG Pin Spec. : 1.5×4(Ring Terminal) Cable Spec. : 4C×0.75SQ or 4C 18AWG 	PIN No.	Signal	1	W	2	V	3	U	4	Ground
PIN No.	Signal													
1	W													
2	V													
3	U													
4	Ground													

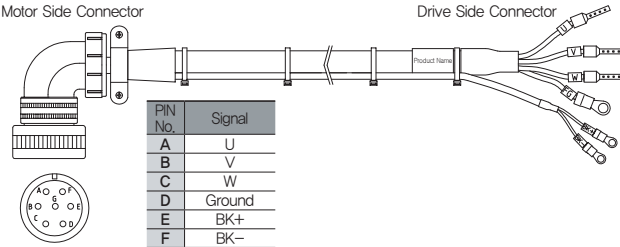
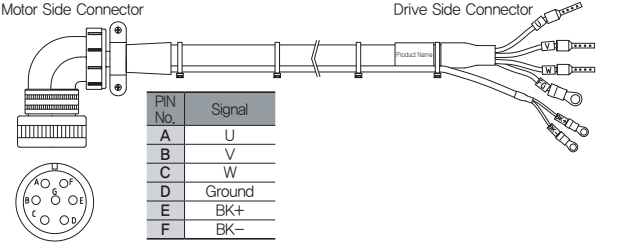
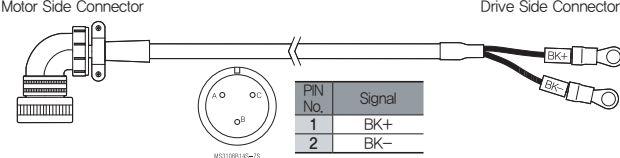
Options and Peripherals

Specifications for Options [Power Cable]

Type	Product Type	Model Name ^(Note1)	Applicable Motor	Specifications										
For Power	Power Cable (Middle Capacity)	APCS- P□□□HS	All Models of APM-SE APM-FE APM-HE SERIES	 <table border="1" data-bbox="906 712 1037 824"> <thead> <tr> <th>PIN No.</th> <th>Signal</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>U</td> </tr> <tr> <td>2</td> <td>V</td> </tr> <tr> <td>3</td> <td>W</td> </tr> <tr> <td>4</td> <td>Ground</td> </tr> </tbody> </table>	PIN No.	Signal	1	U	2	V	3	W	4	Ground
				PIN No.	Signal									
				1	U									
2	V													
3	W													
4	Ground													
<ol style="list-style-type: none"> Motor Side Connector <ol style="list-style-type: none"> Plug Spec. : MS3108B20-4S(Made by MS) Drive Side Connector <ol style="list-style-type: none"> U, V, W Pin Spec. : F2512 FG Pin Spec. : 2.5×4(Ring Terminal) Cable Spec. : 4C×2.55SQ or 4C14AWG 														
For Power	Power Cable (Middle Capacity)	APCS- P□□□IS	All Models of APM-SF APM-SG APM-LF APM-LG APM-FF APM-FG SERIES Note)Models of 3.5kW or below	 <table border="1" data-bbox="906 1261 1037 1373"> <thead> <tr> <th>PIN No.</th> <th>Signal</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>U</td> </tr> <tr> <td>2</td> <td>V</td> </tr> <tr> <td>3</td> <td>W</td> </tr> <tr> <td>4</td> <td>Ground</td> </tr> </tbody> </table>	PIN No.	Signal	1	U	2	V	3	W	4	Ground
				PIN No.	Signal									
				1	U									
2	V													
3	W													
4	Ground													
<ol style="list-style-type: none"> Motor Side Connector <ol style="list-style-type: none"> Plug Spec. : MS3108B22-22S(Made by MS) Drive Side Connector <ol style="list-style-type: none"> U, V, W Pin Spec. : F2512 FG Pin Spec. : 2.5×4(Ring Terminal) Cable Spec. : 4C×2.55SQ or 4C14AWG 														
For Power	Brake Cable for Flat Motor (Small Capacity)	APCS- B□□□QS -□	All Models of APM-FB APM-FC SERIES Note)Model name for direction of Connector Front : APCS- B□□□QS Rear : APCS- B□□□QS-R	 <table border="1" data-bbox="1002 1765 1133 1836"> <thead> <tr> <th>PIN No.</th> <th>Signal</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>BK+</td> </tr> <tr> <td>2</td> <td>BK-</td> </tr> </tbody> </table>	PIN No.	Signal	1	BK+	2	BK-				
				PIN No.	Signal									
				1	BK+									
2	BK-													
<ol style="list-style-type: none"> Motor Side Connector <ol style="list-style-type: none"> Plug Spec. : KN5FT02S1 Socket Spec. : ST-KN-S-C1B-3500 Drive Side Connector <ol style="list-style-type: none"> Connecting terminal Spec. : 1.5×3 Cable Spec. : 2C×0.75SQ or 2C×18AWG 														

Options and Peripherals

Specifications for Options [Power Cable]

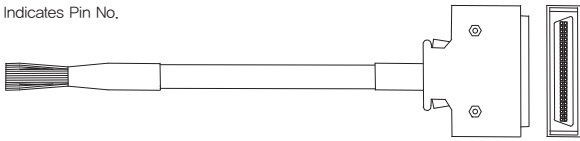
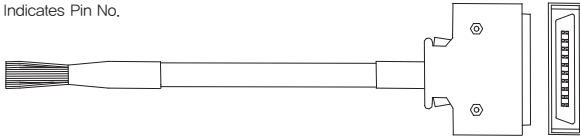
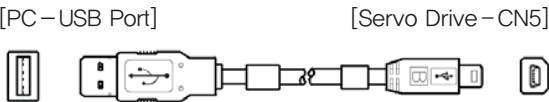
Type	Product Type	Model Name ^(Note1)	Applicable Motor	Specifications														
For Power	Power Cable (Brake Type)	APCS-P□□□NB	All Models of APM-SE APM-FE SERIES	 <table border="1"> <thead> <tr> <th>PIN No.</th> <th>Signal</th> </tr> </thead> <tbody> <tr> <td>A</td> <td>U</td> </tr> <tr> <td>B</td> <td>V</td> </tr> <tr> <td>C</td> <td>W</td> </tr> <tr> <td>D</td> <td>Ground</td> </tr> <tr> <td>E</td> <td>BK+</td> </tr> <tr> <td>F</td> <td>BK-</td> </tr> </tbody> </table> <ol style="list-style-type: none"> Motor Side Connector <ol style="list-style-type: none"> Plug Spec. : MS3108B20-15S(Made by MS) Drive Side Connector <ol style="list-style-type: none"> U, V, W Pin Spec. : F2012 Cable Spec. : 4C×2.5SQ or 4C×14AWG FG Pin Spec. : 2.5×4(Ring Terminal) Brake Power Connector <ol style="list-style-type: none"> BK Pin Spec. : 1.5×3(Ring Terminal) Cable Spec. : 2C×0.75SQ or 2C×18AWG 	PIN No.	Signal	A	U	B	V	C	W	D	Ground	E	BK+	F	BK-
PIN No.	Signal																	
A	U																	
B	V																	
C	W																	
D	Ground																	
E	BK+																	
F	BK-																	
For Power	Power Cable (Brake Type)	APCS-P□□□PB	All Models of APM-SF APM-SG APM-LF APM-LG APM-FF APM-FG SERIES Note)Models of 3.5kW or below	 <table border="1"> <thead> <tr> <th>PIN No.</th> <th>Signal</th> </tr> </thead> <tbody> <tr> <td>A</td> <td>U</td> </tr> <tr> <td>B</td> <td>V</td> </tr> <tr> <td>C</td> <td>W</td> </tr> <tr> <td>D</td> <td>Ground</td> </tr> <tr> <td>E</td> <td>BK+</td> </tr> <tr> <td>F</td> <td>BK-</td> </tr> </tbody> </table> <ol style="list-style-type: none"> Motor Side Connector <ol style="list-style-type: none"> PLUG Spec. : MS3108B24-10S(Made by MS) Drive Side Connector <ol style="list-style-type: none"> U, V, W Pin Spec. : F2512 Cable Spec. : 4C×2.5SQ or 4C×2.5AWG FG Pin Spec. : 2.5×4(Ring Terminal) Brake Power Connector <ol style="list-style-type: none"> BK Pin Spec. : 1.5×3(Ring Terminal) Cable Spec. : 2C×0.75S or 2C×18AWG 	PIN No.	Signal	A	U	B	V	C	W	D	Ground	E	BK+	F	BK-
PIN No.	Signal																	
A	U																	
B	V																	
C	W																	
D	Ground																	
E	BK+																	
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For Power	Power Cable (Brake Type)	APC-P□□□SB	All Models of APM-SG APM-LG APM-FG SERIES	 <table border="1"> <thead> <tr> <th>PIN No.</th> <th>Signal</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>BK+</td> </tr> <tr> <td>2</td> <td>BK-</td> </tr> </tbody> </table> <ol style="list-style-type: none"> Motor Side Connector <ol style="list-style-type: none"> PLUG Spec. : MS3108B 14S-7S(Made by MS) Drive Side Connector <ol style="list-style-type: none"> Connecting terminal Spec. : 1.5×3(Ring Terminal) Cable Spec. : 2C×0.75SQ or 2C×19AWG 	PIN No.	Signal	1	BK+	2	BK-								
PIN No.	Signal																	
1	BK+																	
2	BK-																	

Note1) □□□ of Model Name indicates the kind and length of cable, And the declaration is as below.

Cable Length(m)	3	5	10	20
Robotic Cable(F)	F03	F05	F10	F20
General Cable(N)	N03	N05	N10	N20

Options and Peripherals

Specifications for Options [Signal Cable]

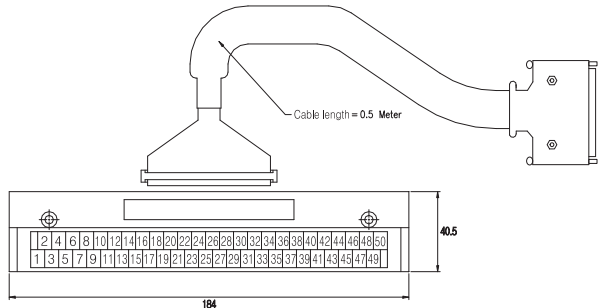
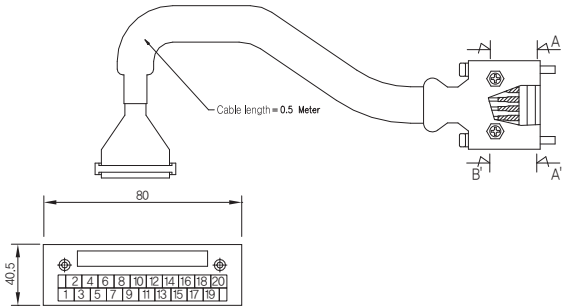
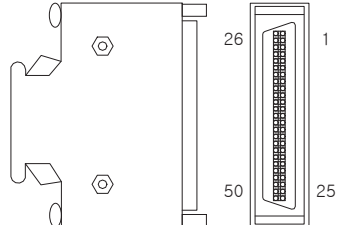
Type	Product Type	Model Name ^(Note1)	Applicable Motor	Specifications																																																																																																										
For Signal	CN1 Cable	APC- CN1□□A	L7S SERIES	<p>[Upper Controller] [Drive Side Connector CN1]</p> <p>Indicates Pin No.</p> 																																																																																																										
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For Signal	Communication Cable	APCS- CN5L7U	All Models of L7 SERIES	<p>[PC-USB Port] [Servo Drive-CN5]</p> 																																																																																																										

Note1) □□ of Model Name indicates the kind and length of cable. And the declaration is as below.

Cable Length(m)	1	2	3	5
Declaration	01	02	03	05

Options and Peripherals

Specifications for Options [Connector]

Type	Product Type	Model Name ^(Note1)	Applicable Motor	Specifications																																																																																																													
T/B	CN1 T/B	APC- VSCN1T -□□	L7S SERIES	 <p>1. Extended CN1 T/B for VS/L7S 2. Available Cable Length : 0.5[m], 1[m], 1.5[m], 2[m], 3[m]</p>																																																																																																													
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CN	CN1 Connector	APC- CN1NNA	L7S SERIES	 <p>1. Case Spec. : 10350-52A0-008(Made by 3M) 2. Connector Spec. : 10150-3000VE(Made by 3M)</p>																																																																																																													

Note1) □□ of Model Name indicates the kind and length of cable. And the declaration is as below.

*APC-VSCN1T

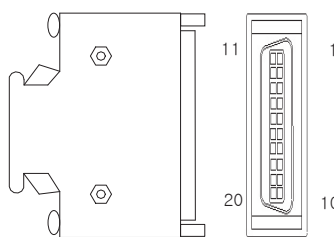
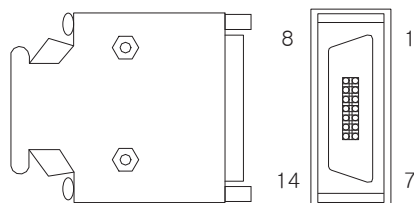
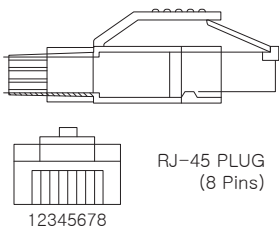
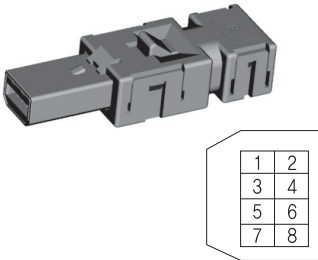
Cable Length(m)	0.5	1	1.5	2	3
Declaration	None	03	04	01	02

*APCS-L7NCN1T

Cable Length(m)	0.5	1	1.5	2
Declaration	01	02	03	04

Options and Peripherals

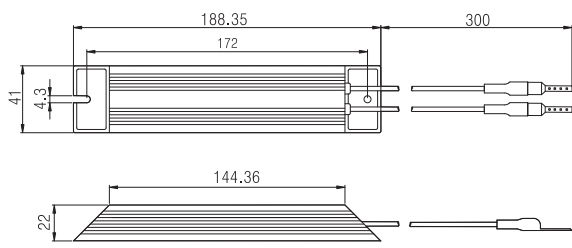
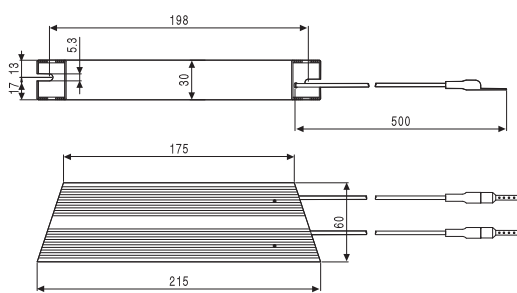
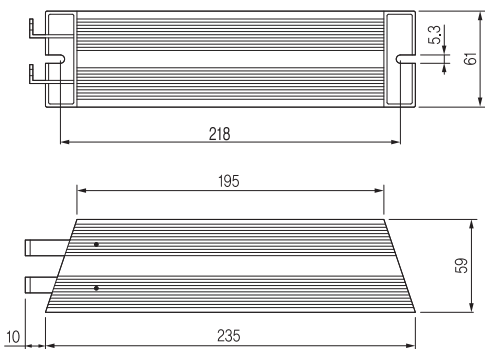
Specifications for Options [Connector]

Type	Product Type	Model Name	Applicable Motor	Specifications																														
CN	CN1 Connector	APC-CN2NNA	L7N SERIES	 <p>1. Case Spec. : 10320-52A0-008(Made by 3M) 2. Connector Spec. : 10120-3000VE(Made by 3M)</p>																														
CN	CN2 Connector	APC-CN3NNA	All Models of L7 SERIES	 <p>1. Case Spec. : 10314-52A0-008(Made by 3M) 2. Connector Spec. : 10114-3000VE(Made by 3M)</p>																														
CN	CN3 CN4 EtherCAT Connector	APCS-CN4NNA	L7N SERIES	 <table border="1" data-bbox="1109 1355 1364 1556"> <thead> <tr> <th>PIN No.</th> <th>Signal</th> <th>Color</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>TX/RX0 Plus</td> <td>White/Orange</td> </tr> <tr> <td>2</td> <td>TX/RX0 Minus</td> <td>Orange</td> </tr> <tr> <td>3</td> <td>TX/RX1 Plus</td> <td>White/Orange</td> </tr> <tr> <td>4</td> <td>TX/RX2 Plus</td> <td>Blue</td> </tr> <tr> <td>5</td> <td>TX/RX2 Minus</td> <td>White/Blue</td> </tr> <tr> <td>6</td> <td>TX/RX1 Minus</td> <td>Green</td> </tr> <tr> <td>7</td> <td>TX/RX3 Plus</td> <td>White/Brown</td> </tr> <tr> <td>8</td> <td>TX/RX3 Minus</td> <td>Brown</td> </tr> <tr> <td colspan="2">Plate</td> <td>SHILDE</td> </tr> </tbody> </table> <p>RJ-45 PLUG (8 Pins) 12345678</p> <p>Note) EtherCAT use only 4wires(1, 2, 3, 6)</p>	PIN No.	Signal	Color	1	TX/RX0 Plus	White/Orange	2	TX/RX0 Minus	Orange	3	TX/RX1 Plus	White/Orange	4	TX/RX2 Plus	Blue	5	TX/RX2 Minus	White/Blue	6	TX/RX1 Minus	Green	7	TX/RX3 Plus	White/Brown	8	TX/RX3 Minus	Brown	Plate		SHILDE
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7	TX/RX3 Plus	White/Brown																																
8	TX/RX3 Minus	Brown																																
Plate		SHILDE																																
CN	CN6 Connector	APCS-CN6J	L7N SERIES	 <table border="1" data-bbox="1157 1724 1364 1993"> <thead> <tr> <th>PIN No.</th> <th>I/O Signal</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>NC</td> </tr> <tr> <td>2</td> <td>NC</td> </tr> <tr> <td>3</td> <td>HWBB1-</td> </tr> <tr> <td>4</td> <td>HWBB1+</td> </tr> <tr> <td>5</td> <td>HWBB2-</td> </tr> <tr> <td>6</td> <td>HWBB2+</td> </tr> <tr> <td>7</td> <td>EDM+</td> </tr> <tr> <td>8</td> <td>EDM-</td> </tr> </tbody> </table> <p>1. Spec. : 2040008-1(TE)</p>	PIN No.	I/O Signal	1	NC	2	NC	3	HWBB1-	4	HWBB1+	5	HWBB2-	6	HWBB2+	7	EDM+	8	EDM-												
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4	HWBB1+																																	
5	HWBB2-																																	
6	HWBB2+																																	
7	EDM+																																	
8	EDM-																																	

Options and Peripherals

Specifications for Options [Braking Resistor]

* Option braking resistors are selectable items for user's need.

Type	Product Type	Model Name ^(Note1)	Applicable Motor	Specifications
Resistor	Braking Resistor	APCS-140R50	L7□A001□ L7□A002□ L7□A004□	 <p>IRH 140W 50ohm</p>
Resistor	Braking Resistor	APCS-300R30	L7□A008□ L7□A010□	 <p>IRV 300W 30ohm</p>
Resistor	Braking Resistor	APC-600R30	L7□A020□ L7□A035□	 <p>IRV 600S 30ohm IRV 600S 28ohm</p> <p>* L7□A020□ – 2pcs (Parallel Connection) * L7□A050□ – 4pcs (Parallel Connection)</p> <p>L7□A030□ – 3pcs (Parallel Connection)</p> <p>Note) IRV 600S 30ohm and 600S 28ohm have the same external dimensions.</p>
		APC-600R28	L7□A050□ (4P)	

Note1) L7 Series 100W~7.5kW has the internal basic braking resistor. If the machine requires short deceleration time frequently, refer to table above and apply the appropriate braking resistor.

MEMO



MEMO

